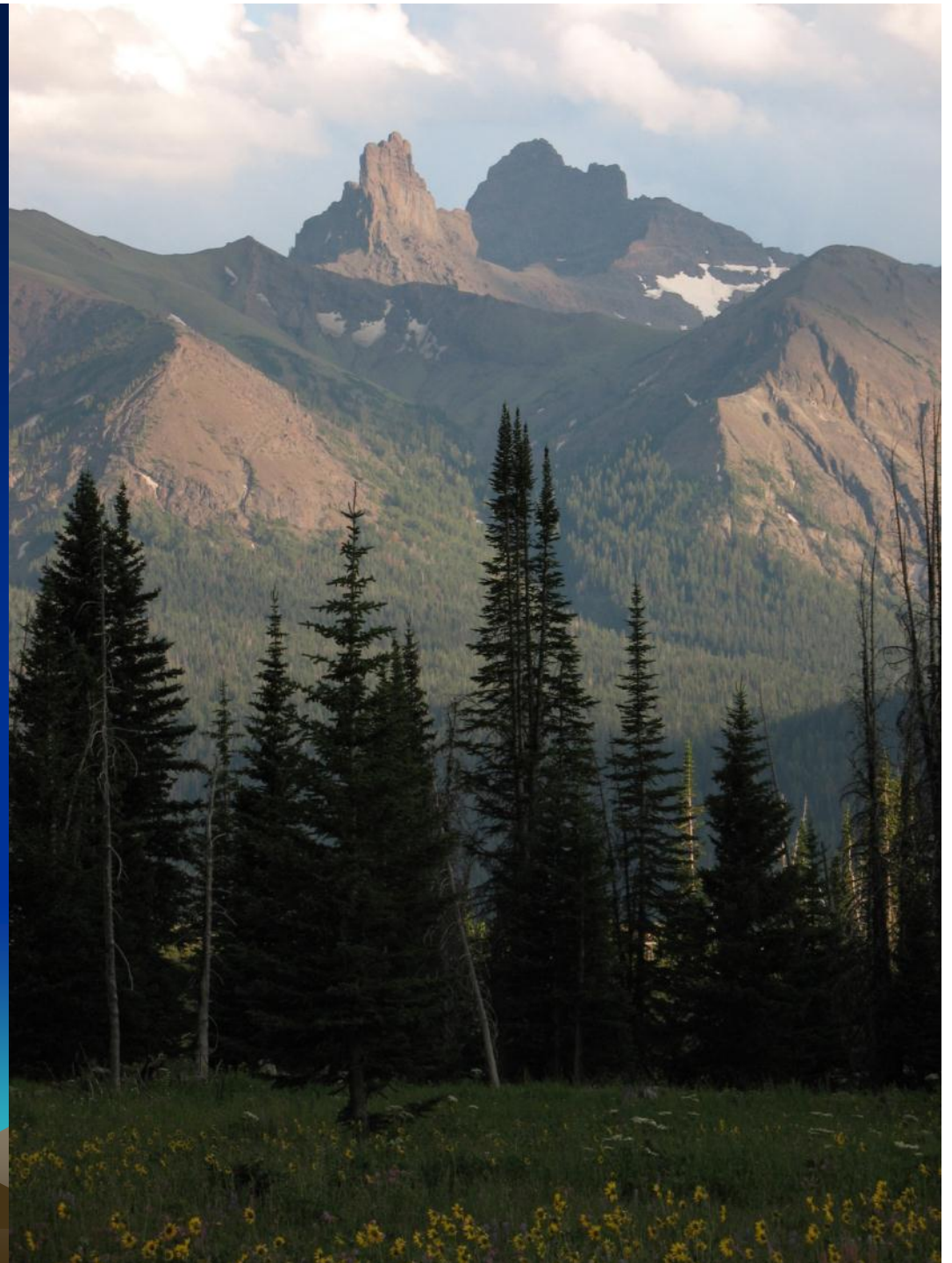


**Important Improvements in  
Groundwater Quality and Quantity  
Resulting from Hydraulic Adit Plug  
Closure Method  
Glengarry Adit  
New World District, Montana.**

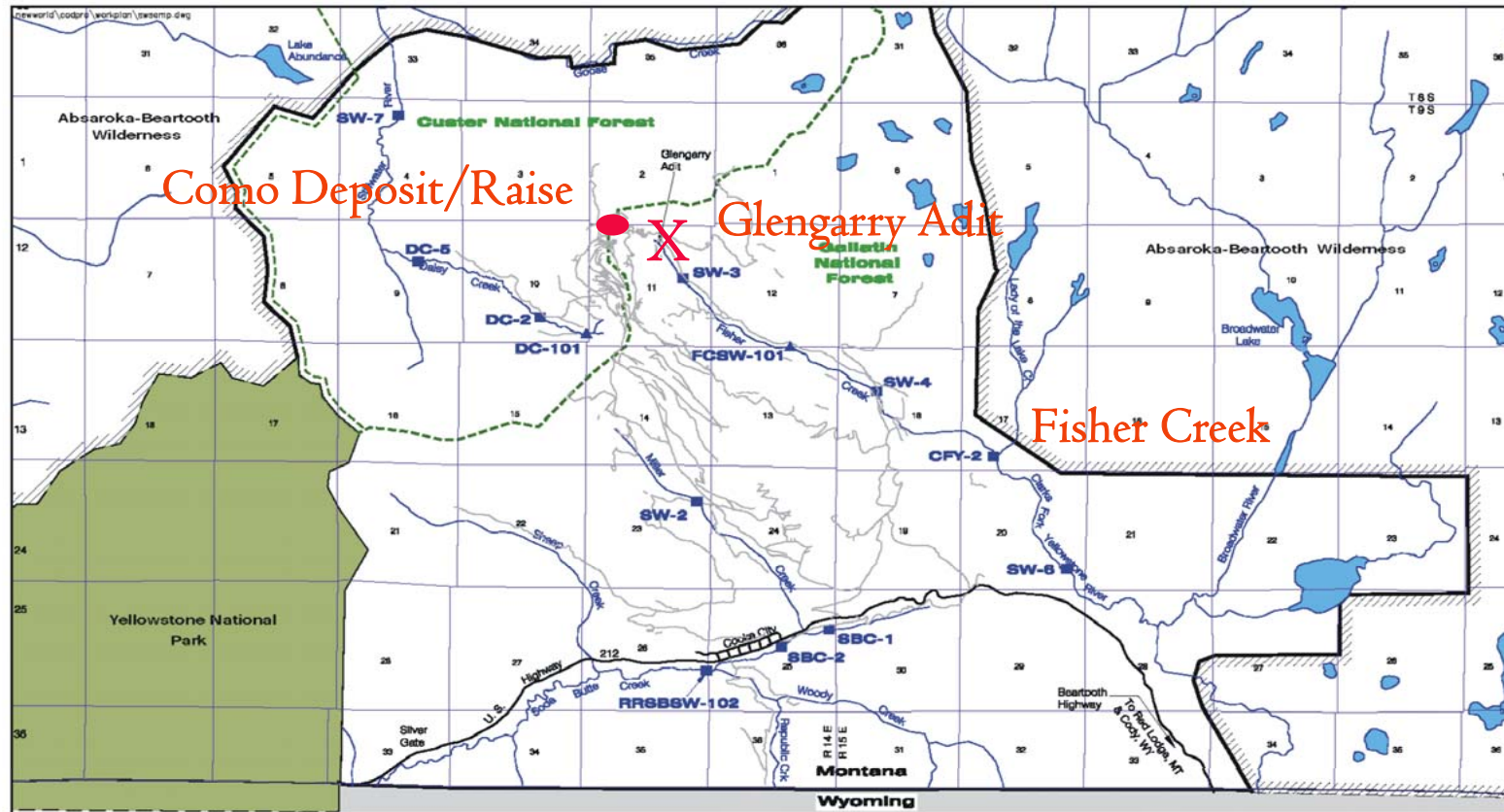
Mine Design, Operations and Closure Conference  
May 2, 2012

Allan Kirk, Tetra Tech, Inc., Bozeman, MT  
Henry Bogert, Consultant, Hailey, ID  
Mary Beth Marks, USFS, Bozeman, MT

*Tetra Tech, Inc. 2012*



# The New World District

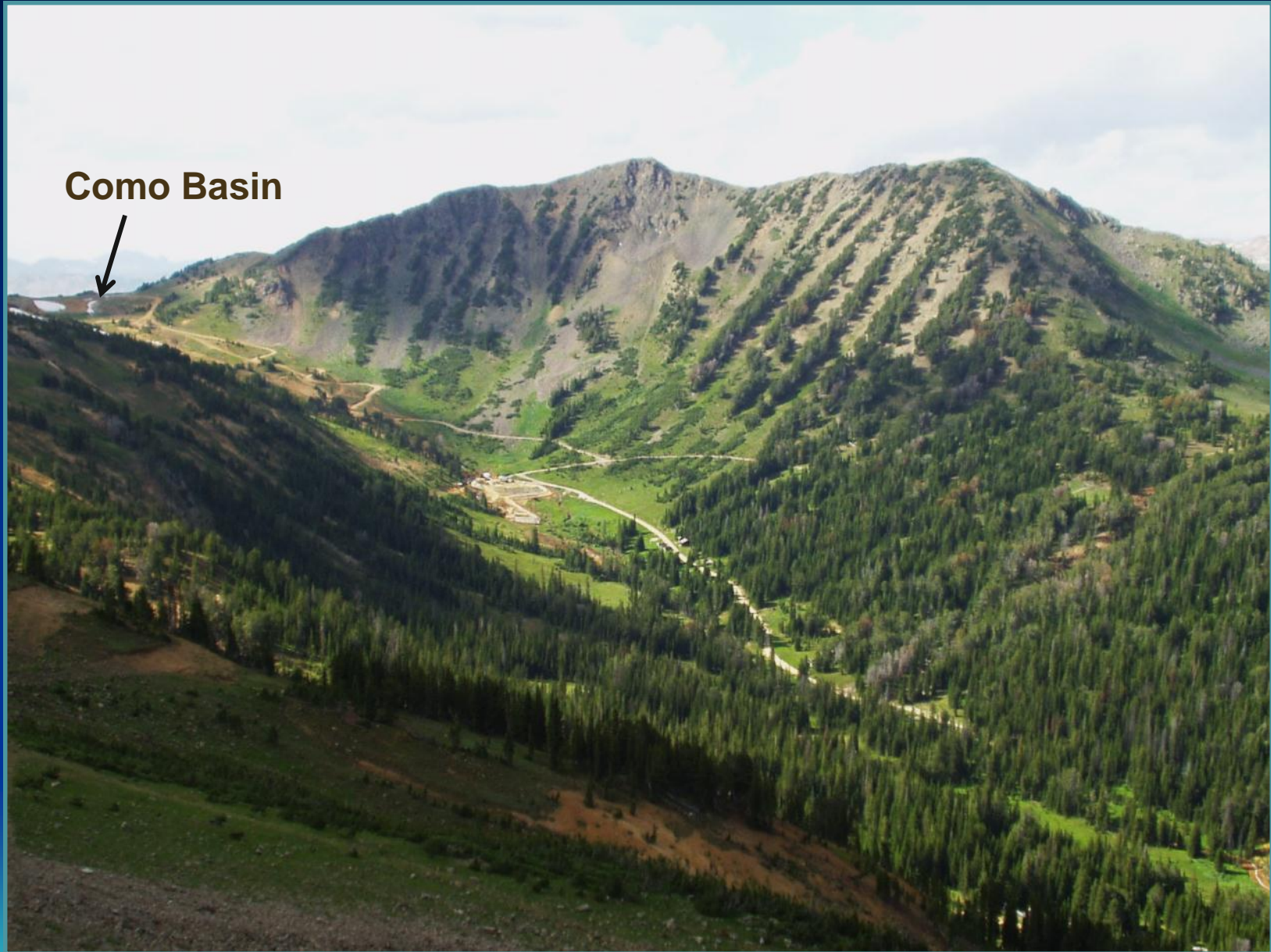


Data Source: Unimproved roads and surface water sample locations from Gallatin National Forest Interagency Special Analysis Center. Cartographic feature files obtained from Montana State Library, Natural Resource Information System.

SW-2 ■ Long-Term Surface Water Monitoring Station  
DC-101 ▲ 2000 Supplemental Surface Water Monitoring Station  
— District Boundary  
— Unimproved Road  
- - - National Forest Boundary  
/ / / Wilderness Boundary

2000 Surface Water Monitoring Stations  
New World Mining District  
Response and Restoration Project  
Cooke City Area, Montana  
FIGURE 2



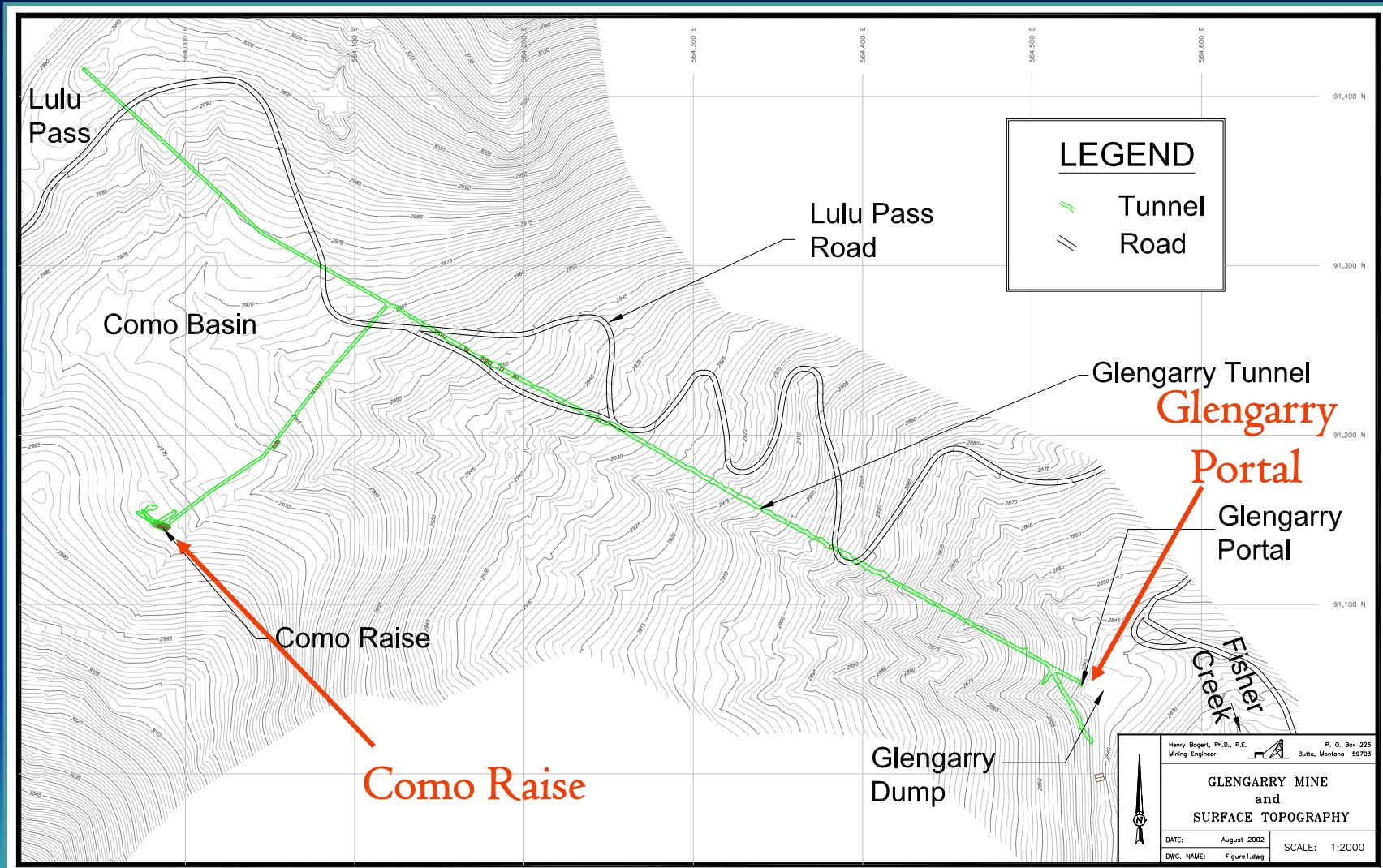


**Como Basin**



*Tetra Tech, Inc. 2012*

# Plan Map Glengarry Mine





# Como/Glengarry

## Glengarry Mine

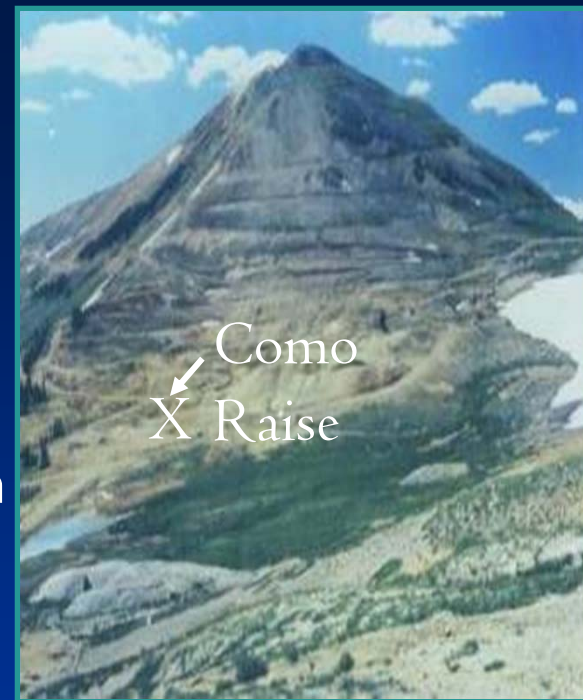
- ❑ 3,200 feet of underground workings, with raise to surface in the Como Basin

## Como Basin

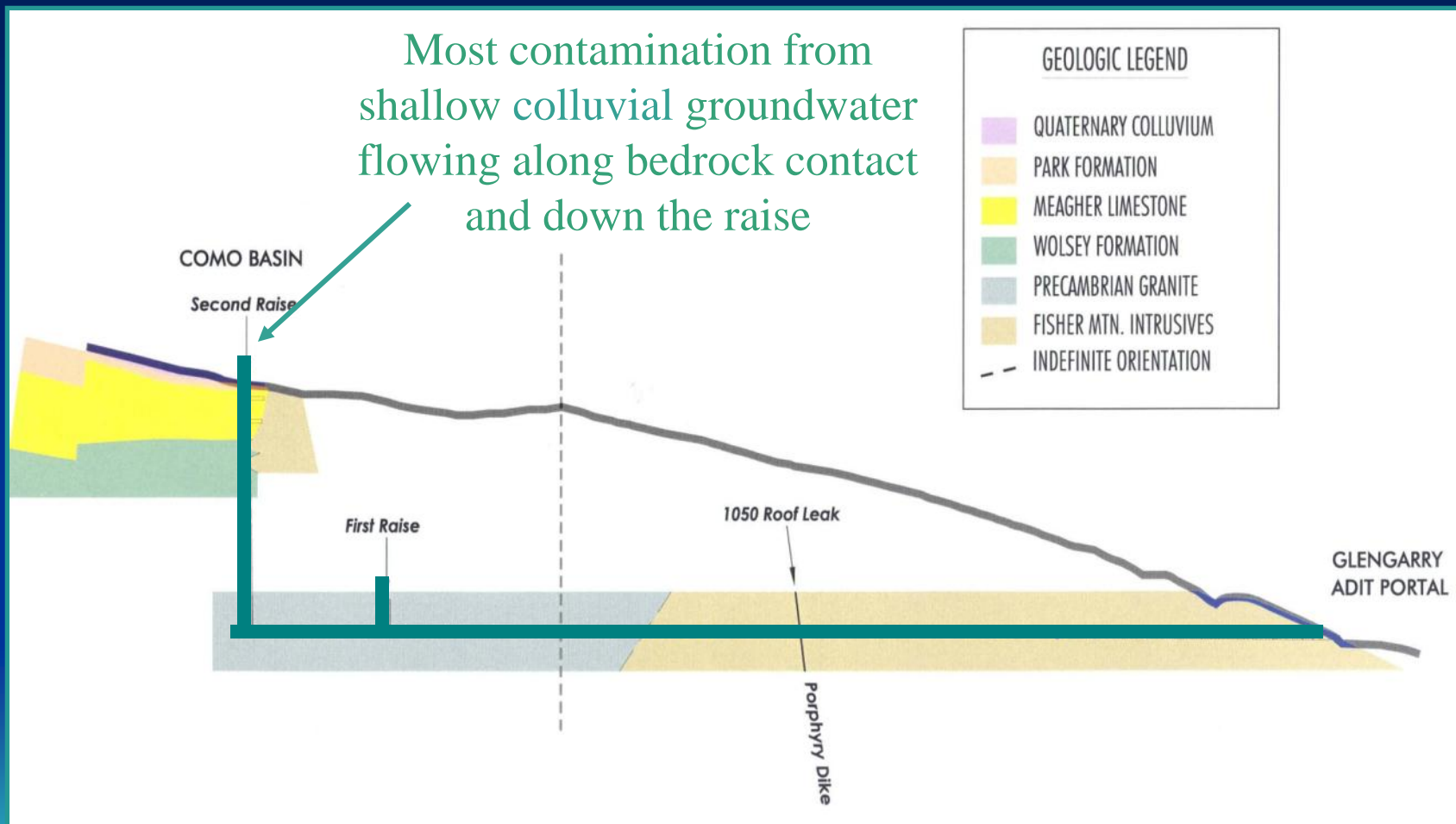
- ❑ 950,000 tons massive sulfide (30-80% pyrite) in ore and soils at the surface, covering 5.5 acres

## Major Problems

- ❑ Portal discharge to headwaters of Fisher Creek
- ❑ Poor surface and groundwater quality



# Como Raise-Glengarry Mine







# Glengarry Adit Portal

## Water Quality

pH = 2.2

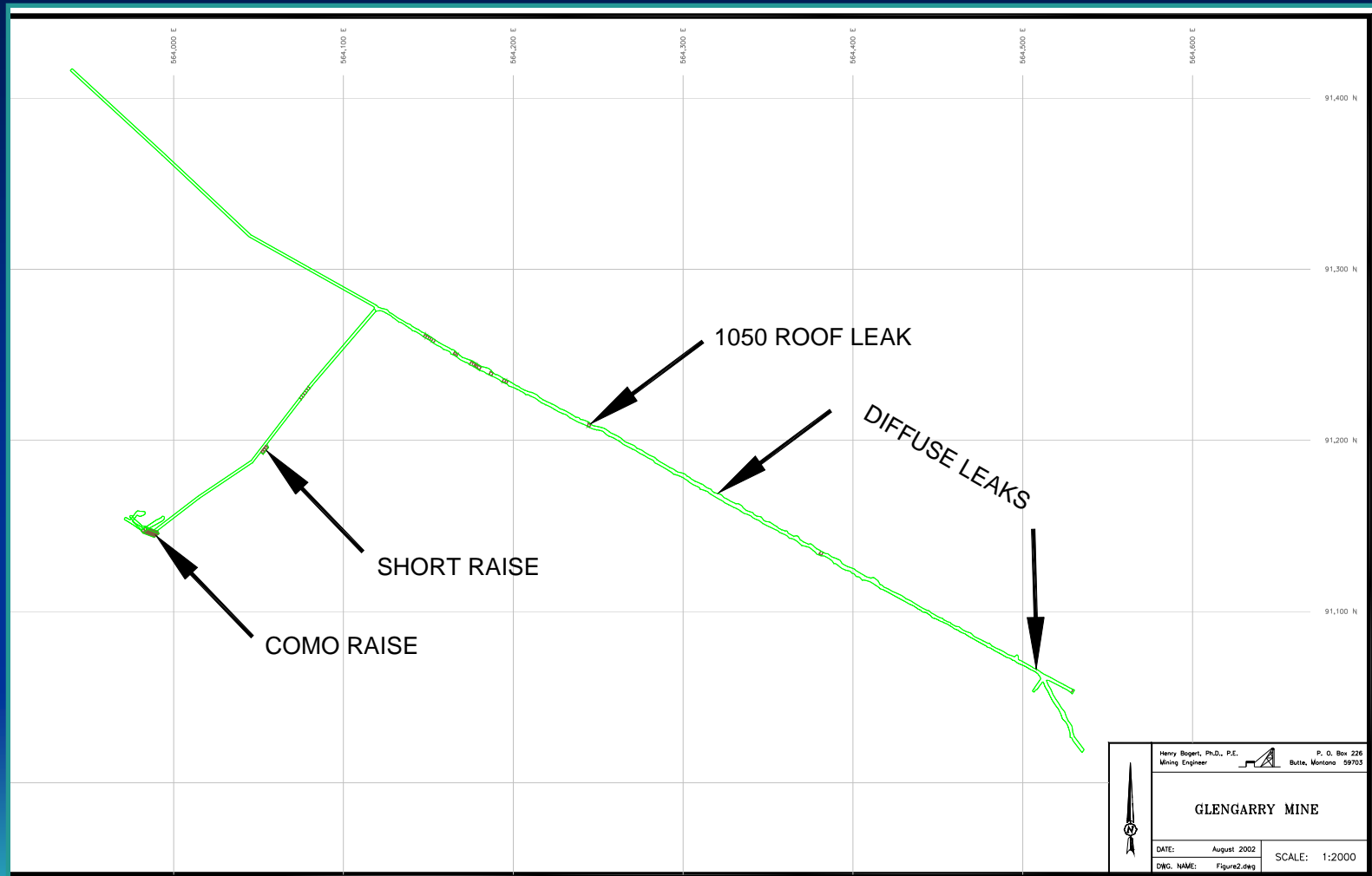
Cu = 6.9 ppm

Std. = 0.009 ppm

Fe = 77.6 ppm

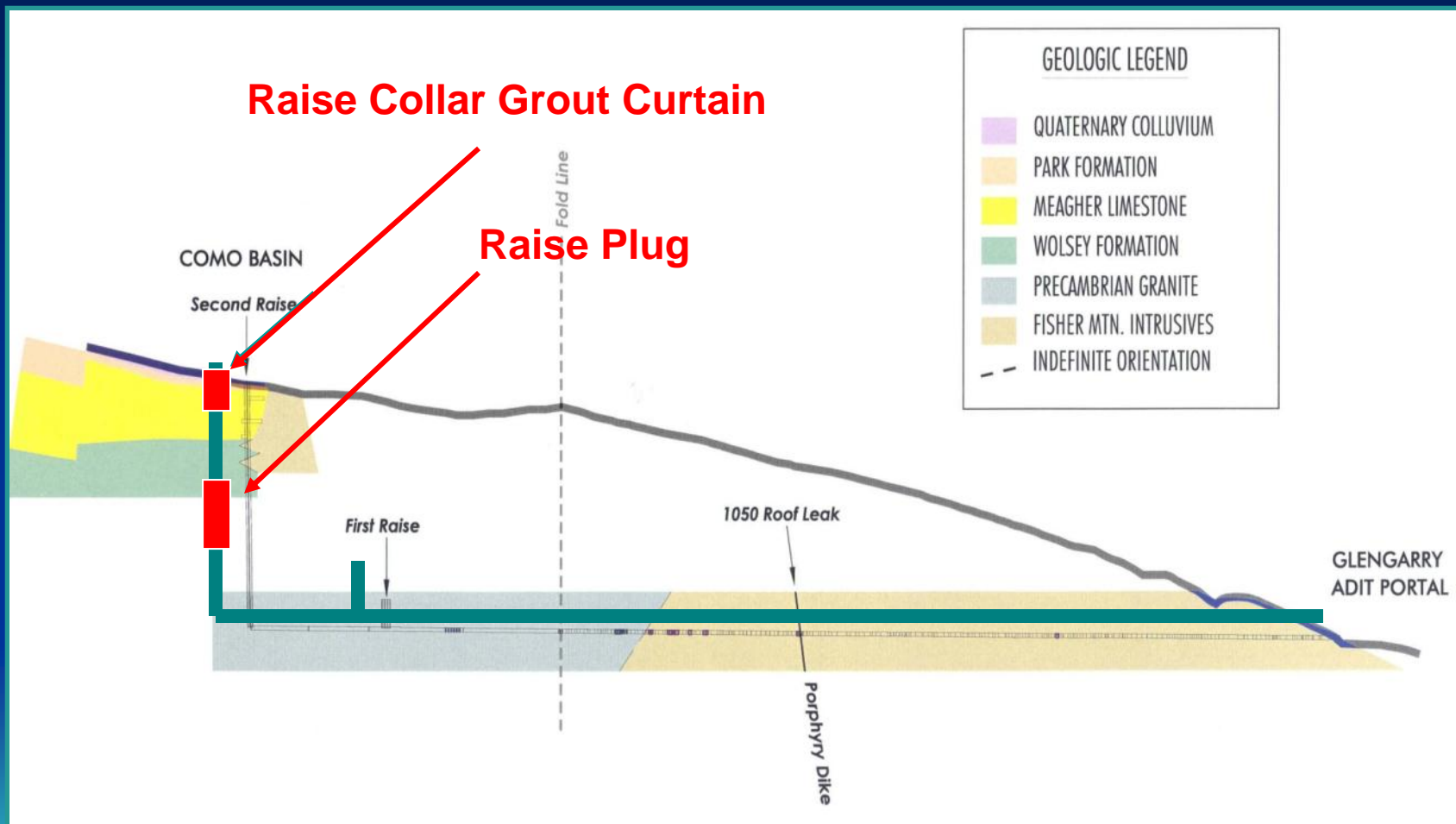
Std. = 0.3 ppm

# Four Major Water Sources Glengarry Mine

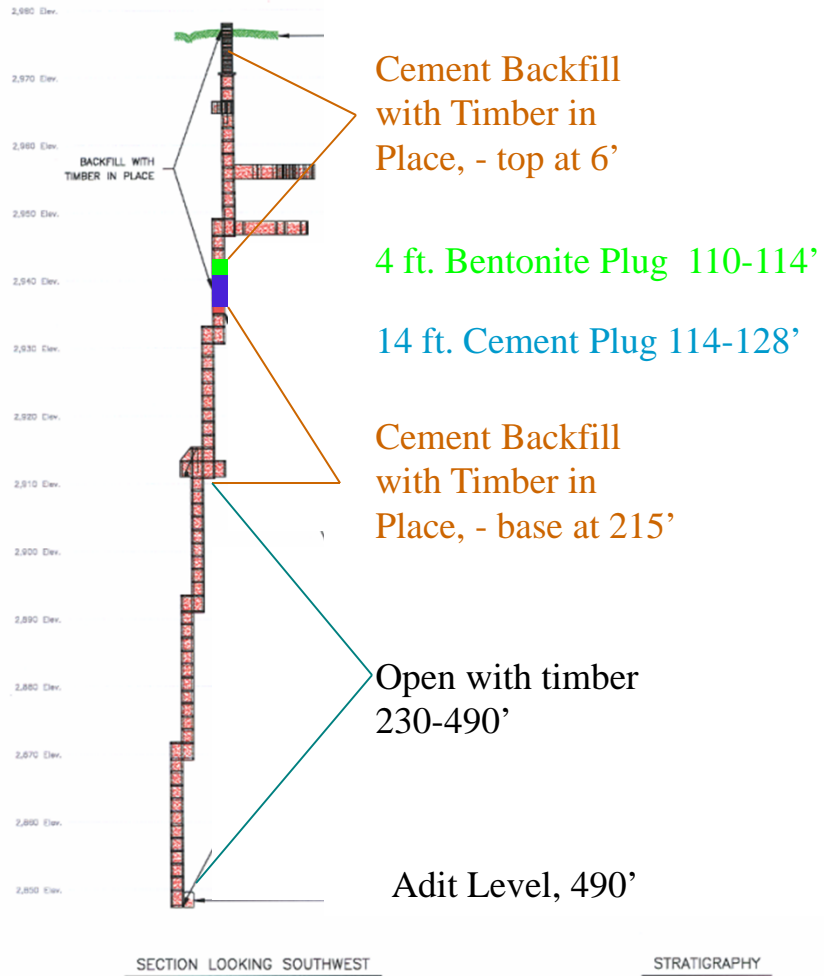





# Como Raise Closure



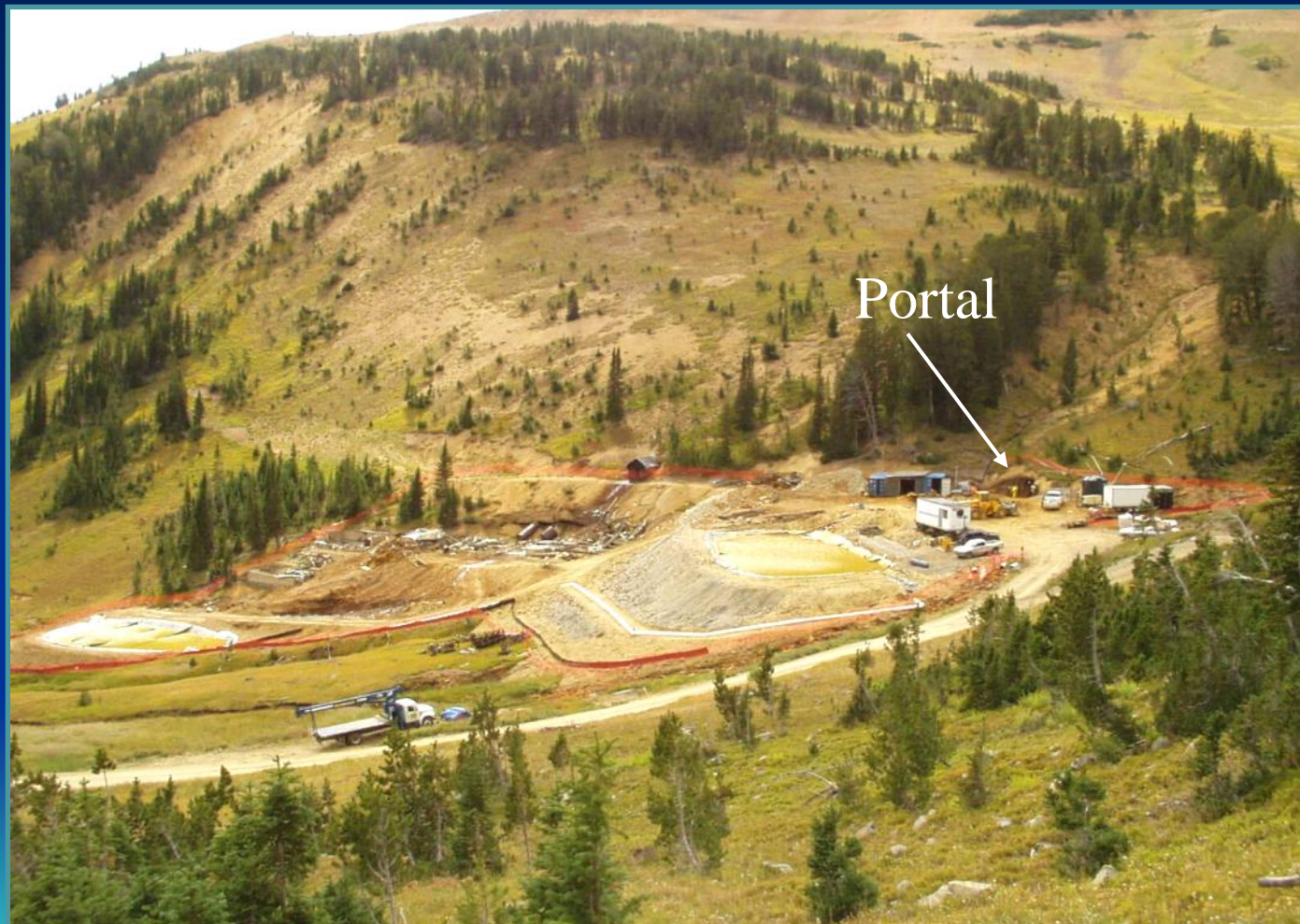
# “As Built” Como Raise Watertight Plug And Backfill



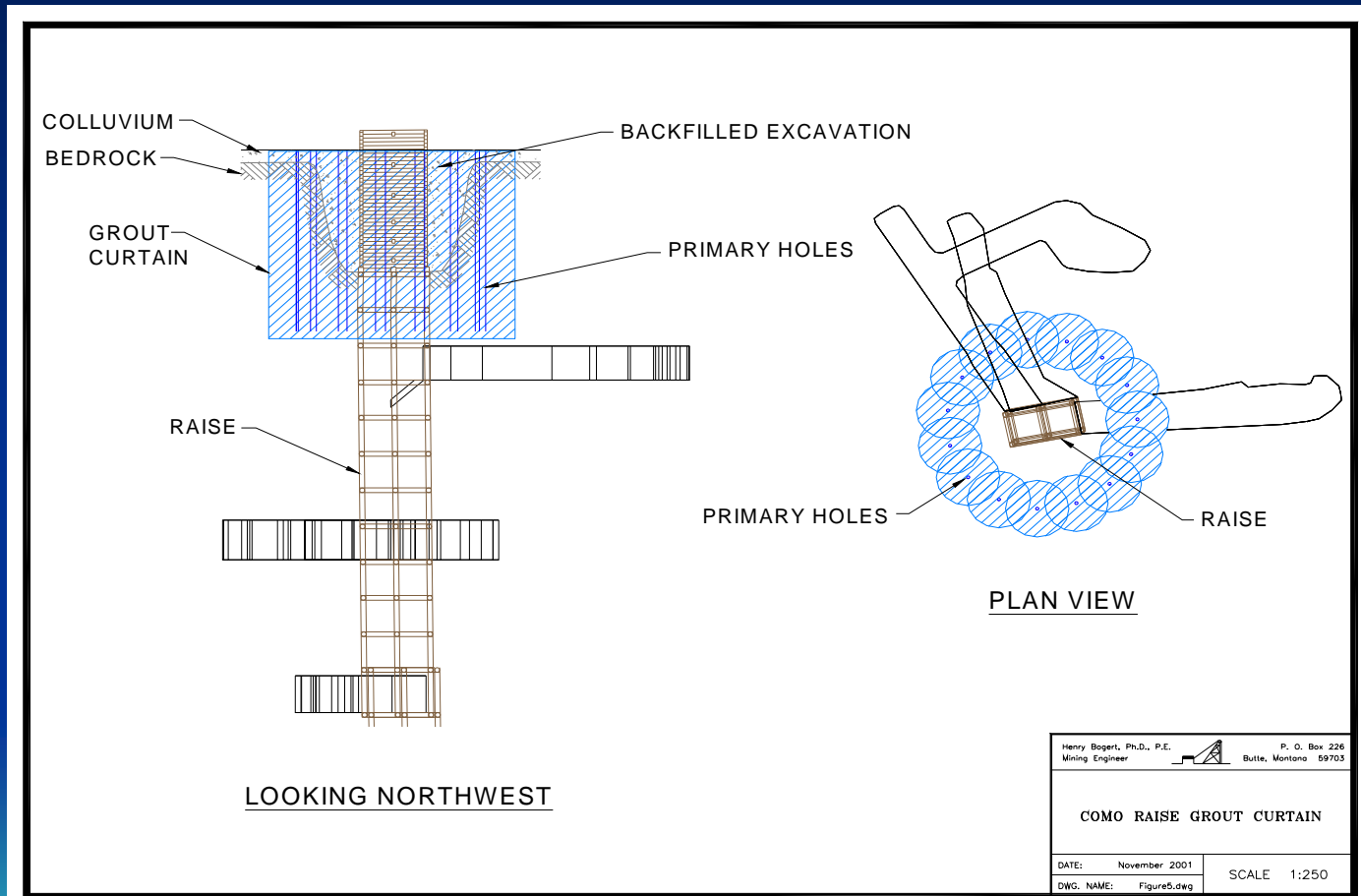
Henry Bogert, Ph.D., P.E. Mining Engineer		P. O. Box 226 Butte, Montana 59703
<b>COMO RAISE: PLUG &amp; BACKFILL</b>		
DATE: November 2001	SCALE 1:750	
DWG. NAME: ComoPlug.DWG		



# No Time for – Portal Pad Construction



# No Time for – Como Raise Grout Curtain





# Primary and Secondary Holes for Shallow and Deep Bedrock Grouting



# Cement Batch Plant



20 cubic yards / hour



# Como Raise Watertight Plug Interval

Rock Bolt Pinned / I-beam Braced Timber Sets

Interval stripped of timber for watertight plug (18')





# 1066- Conqueror Fault





# Underground Grouting



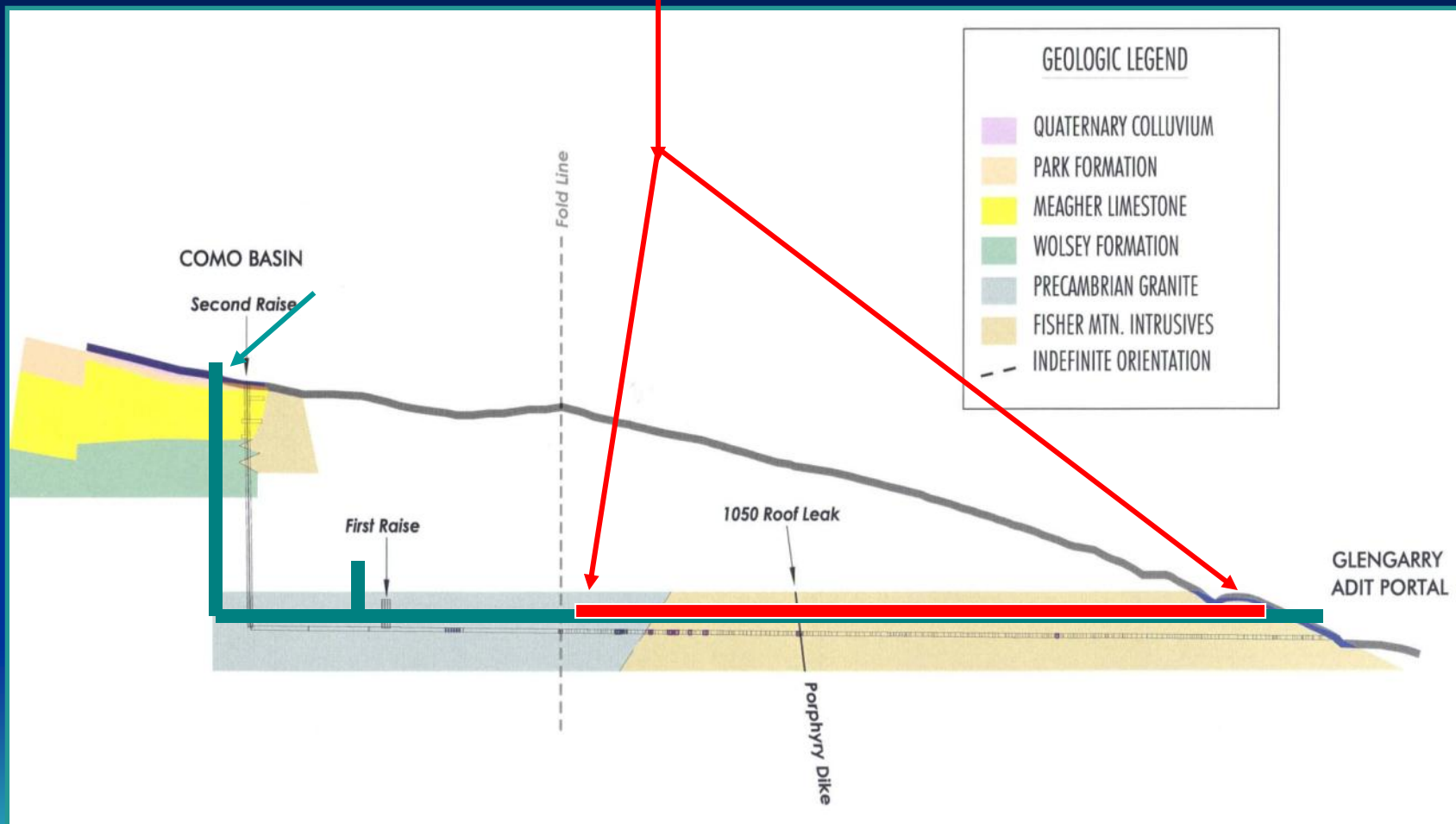


# Certainly No Time for Explaining The Shear Thrill of Grouting

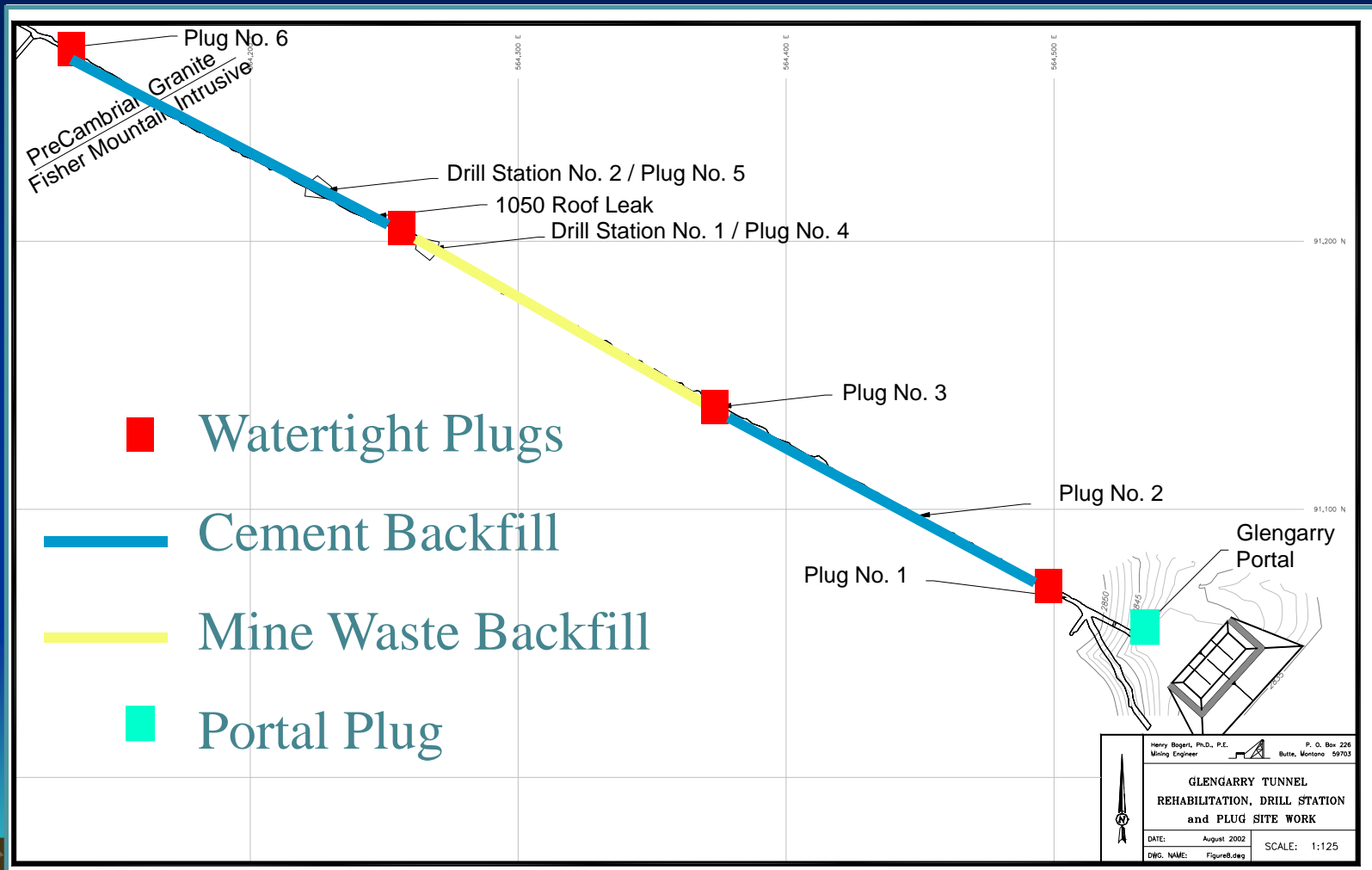




# Adit Plugs and Backfill



# Glengarry Adit Watertight Plugs and Backfill



# Water Tight Hydraulic Plug #1

Note Grout in Fractures  
Outboard of Plug



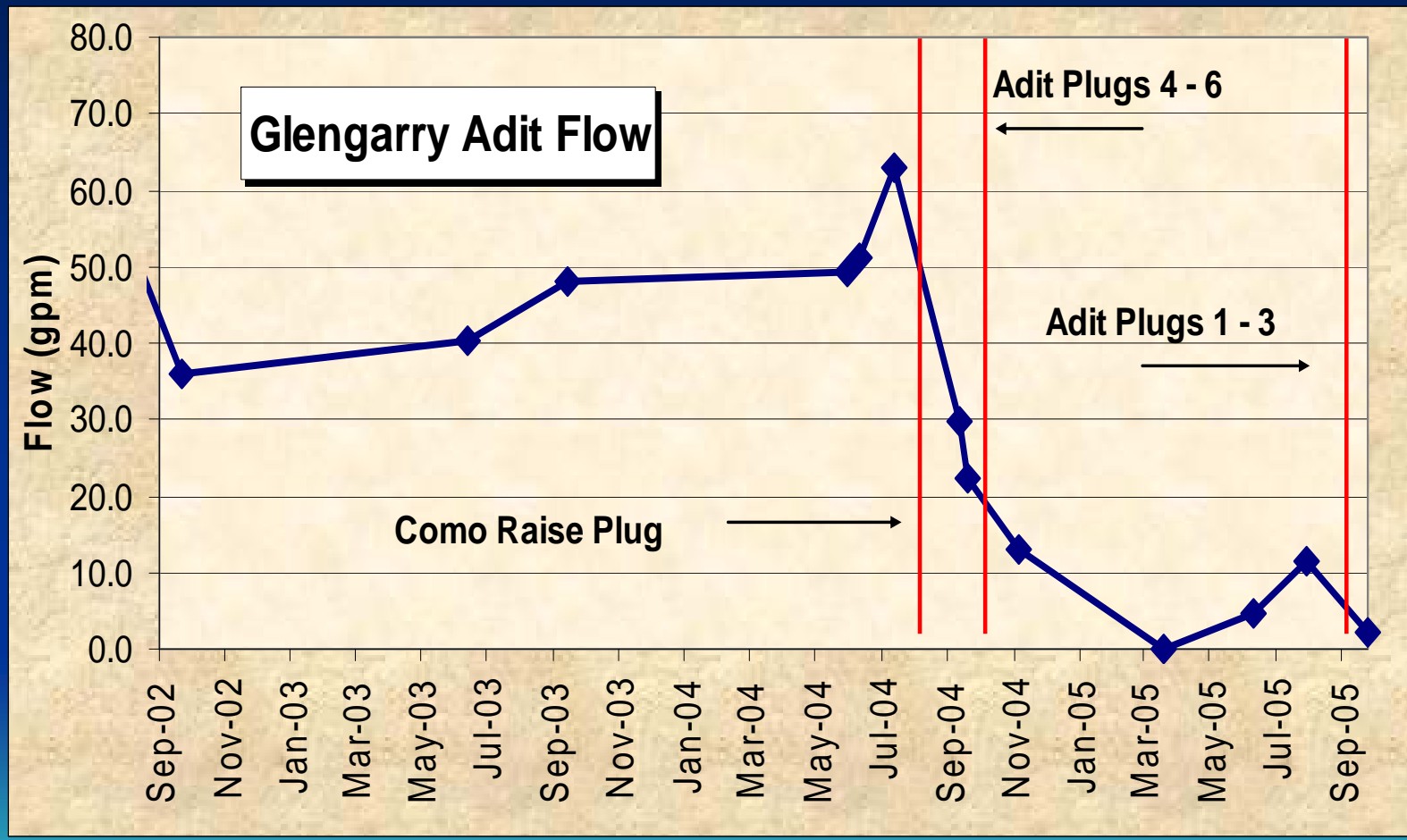


# Resulting Reduction in Flow and Metal Concentration from the Adit

*Tetra Tech, Inc. 2012*

# Reduction in Flow from the Adit

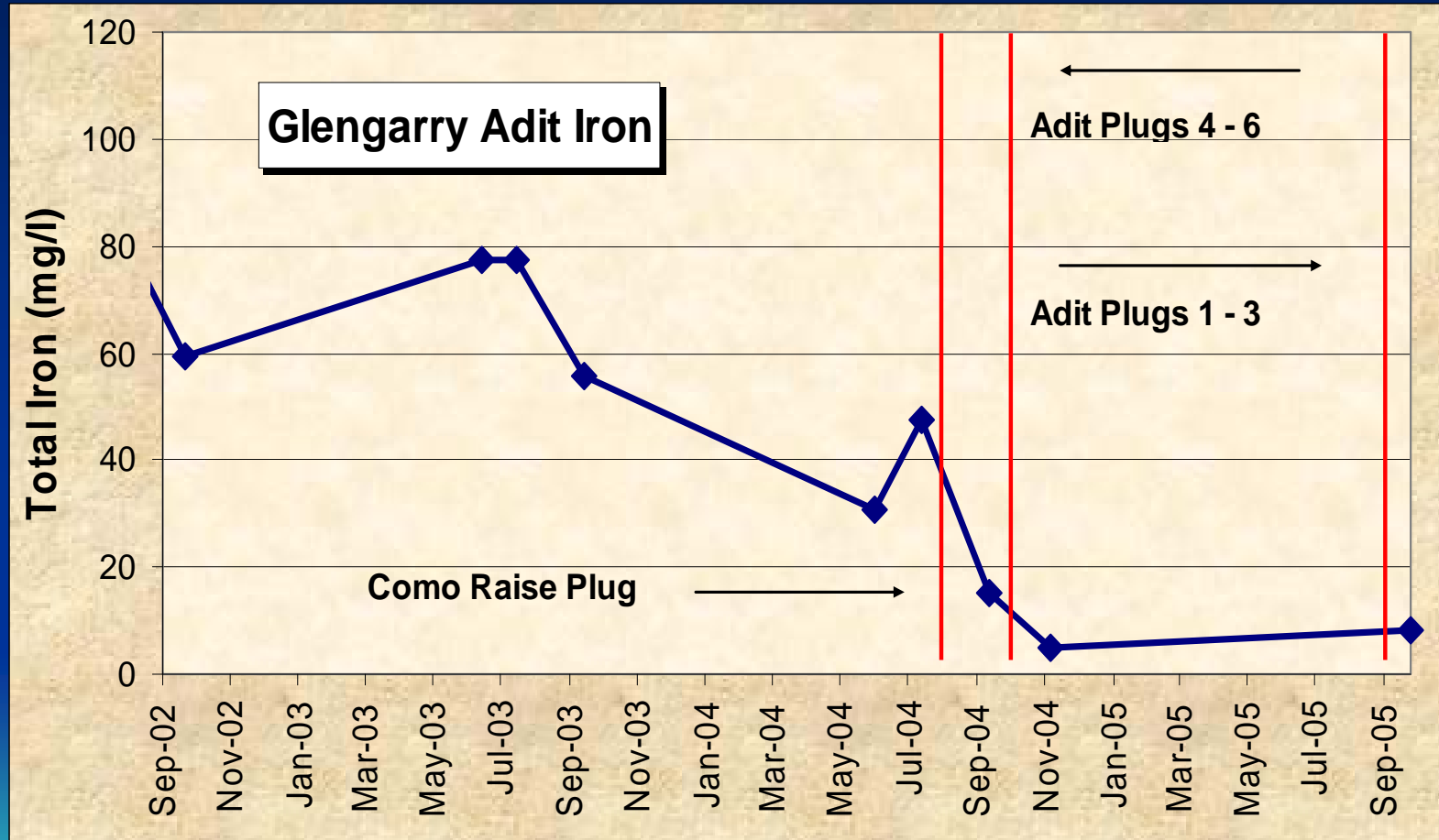
From 38 to 0.5 gpm



Historical flows  
5 to 245 gpm

# Reduction in Iron Concentration

From 77.6 to 5.1 ppm





# Impacts to Down-gradient Surface Water

*Tetra Tech, Inc. 2012*

# Upper Fisher Creek

## Surface Water Monitoring Stations

Como Basin

FCT-11

FCT-12  
Glengarry  
Adit

The **Glengarry Adit** closure was completed in September 2004

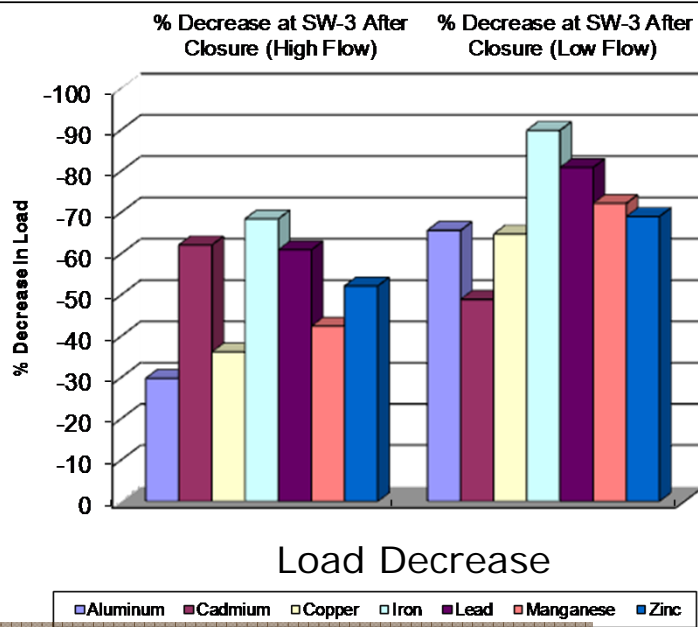
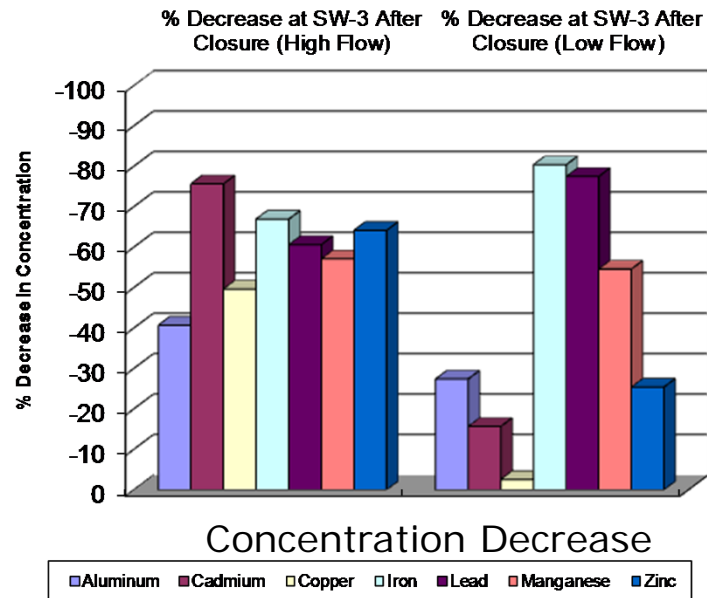
The **Como Basin Cap** was constructed during 2005 and 2006

SW-3

*Tetra Tech, Inc. 2012*

# Surface Water Station SW-3

Post Glengarry Adit Closure (2005 – 2011)



Average decrease in metal concentrations:

High Flow – 59%

Low Flow – 41%

Average decrease in metal loads:

High Flow – 50%

Low Flow – 70%



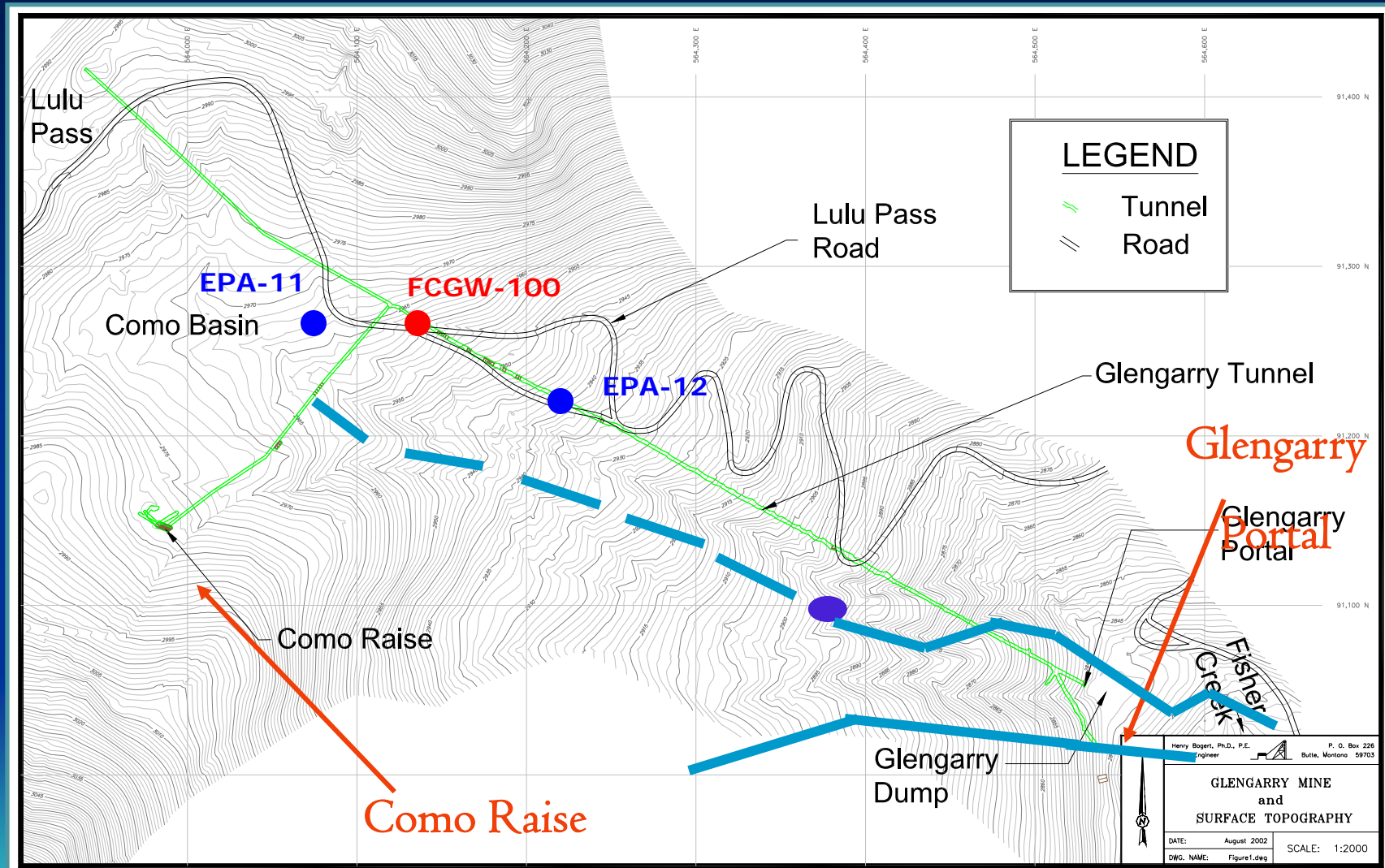


## Impacts to Groundwater Quantity

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# Location of Glengarry Monitor Well (FCGW-100)



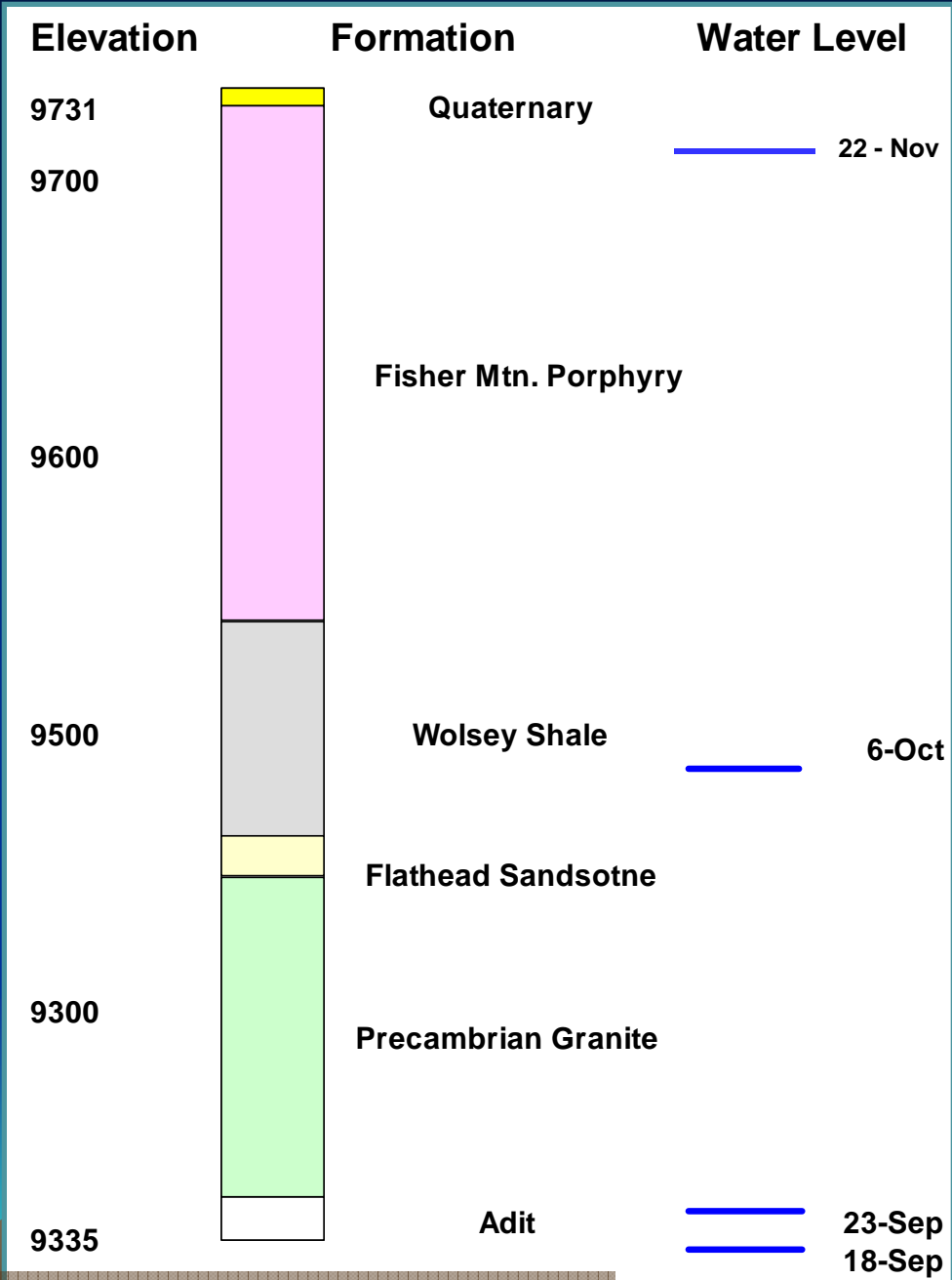


# Glengarry Adit

**Monitor Well  
FCGW-100  
Completed in  
Underground  
workings**

**20' Stainless Steel  
Screen**





# Elevated Groundwater

**FCGW-100**

**Monitor Well Completed in Underground Workings**

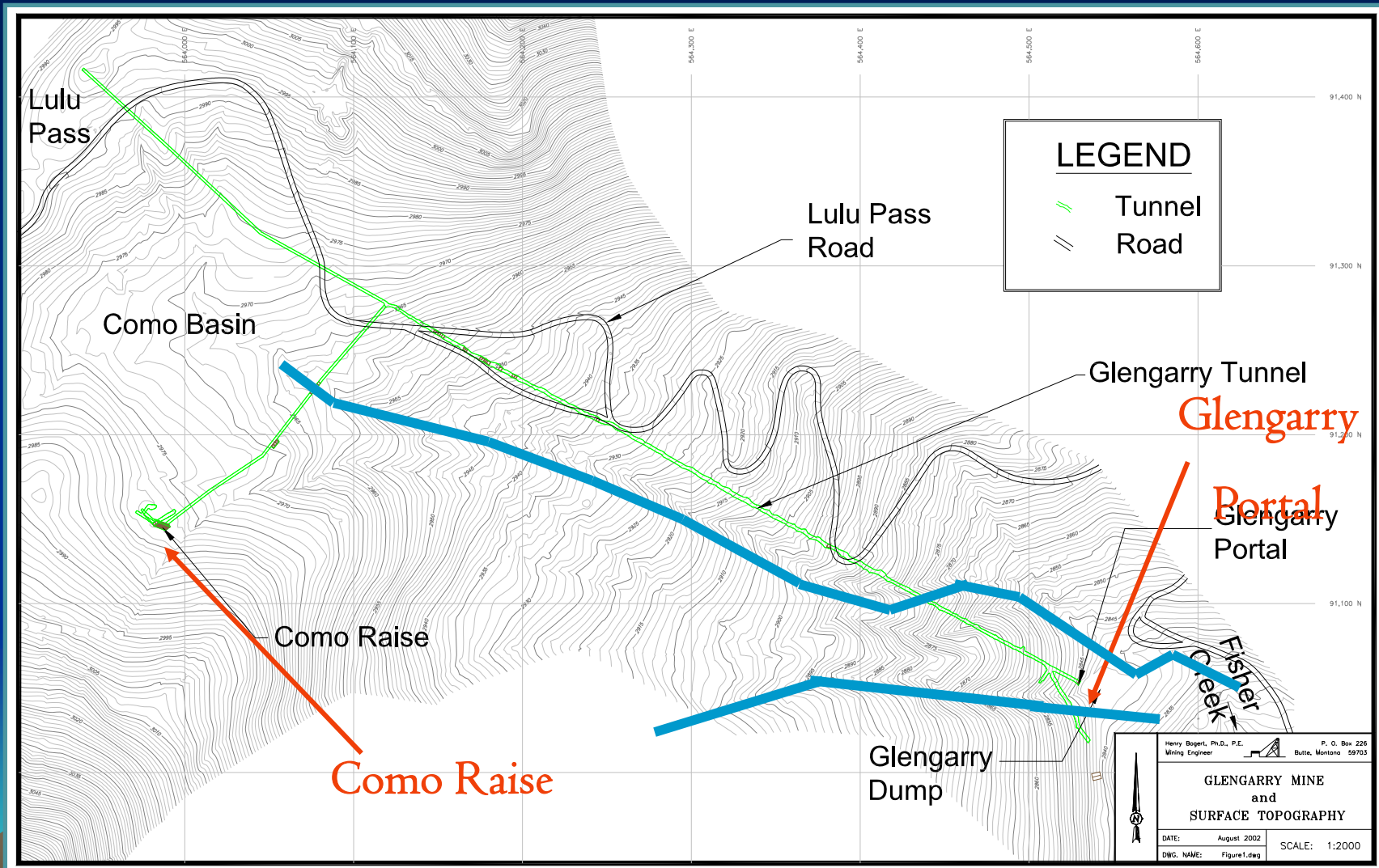
**Head raised 400 feet in 60 days**

# Glengarry Adit Flow

- Average flow 38 gpm
  - 2,600 foot long, 7 feet diameter hole through mountain
    - Only capable of generating average flow of 38 gpm
  - No true porous aquifers
    - Fracture controlled porosity and permeability
  - Raise the head of groundwater 400 feet in 60 days
    - Fracture system low storage capacity, and/or
    - Interconnectivity of fracture systems are low

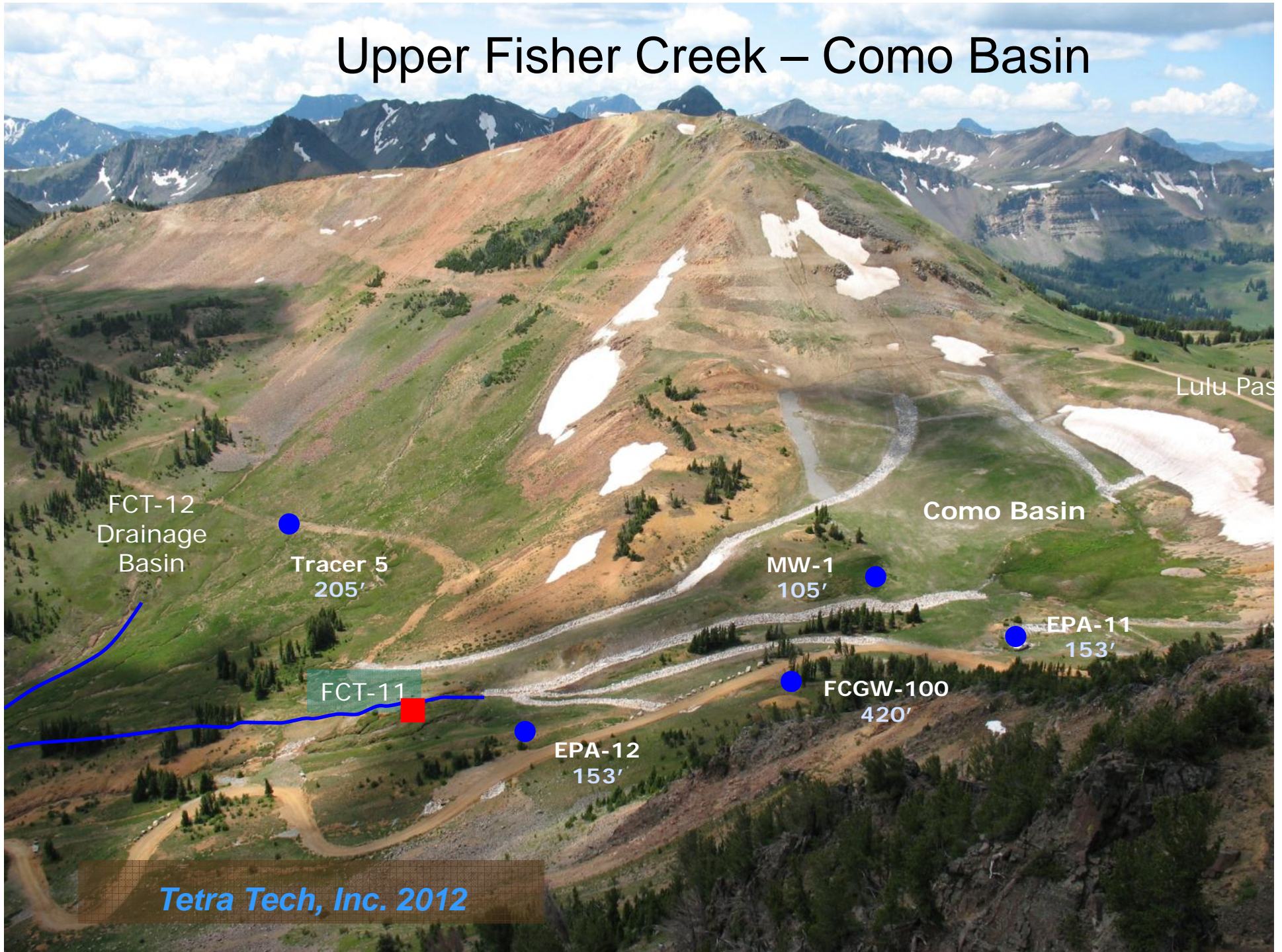
# Rising Groundwater

## FCT-11 and 12 Ephemeral to Perennial Flow?





# Upper Fisher Creek – Como Basin



# Anticipated Groundwater Changes with rise in water level

- O<sub>2</sub> recharge by diffusion would be very low
- Oxidation of sulfides would consume available oxygen
- Reduced groundwater conditions would be established
- Sulfide oxidation would cease, eliminating production of acid
- pH would rise by dilution with adjacent GW
- Increase in pH would decrease solubility and mobility of base metals
- Increased solubility of Fe

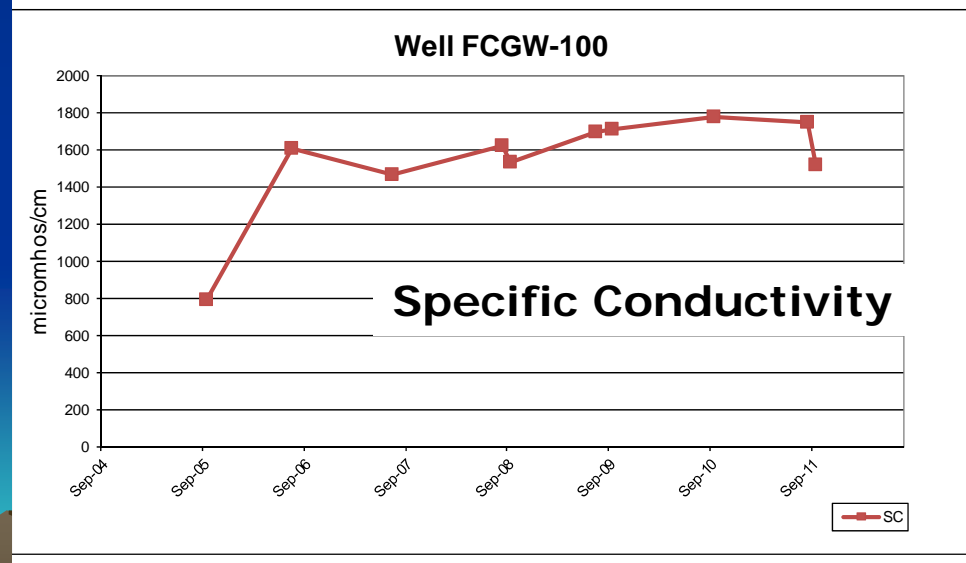
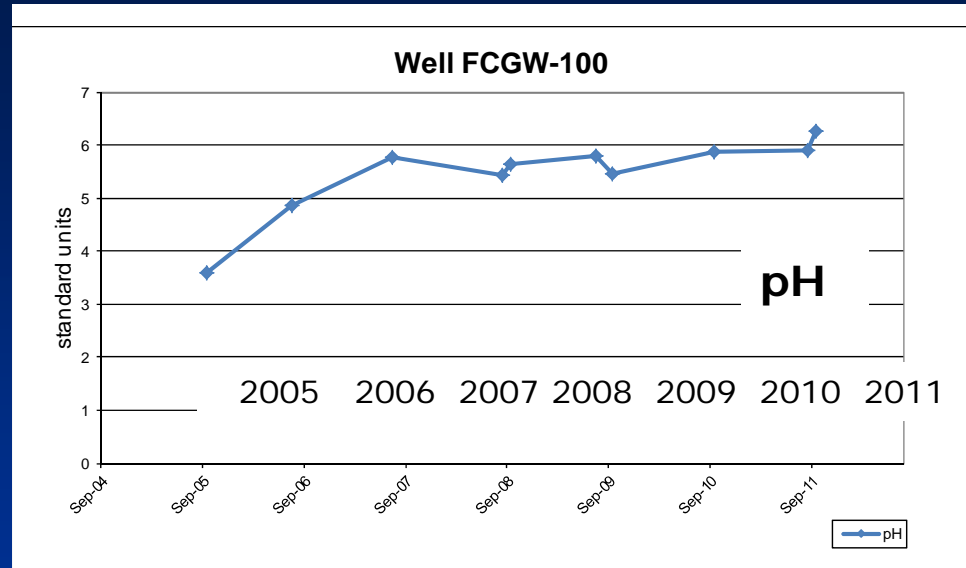


# Observed Water Quality Changes from Ground Water Wells

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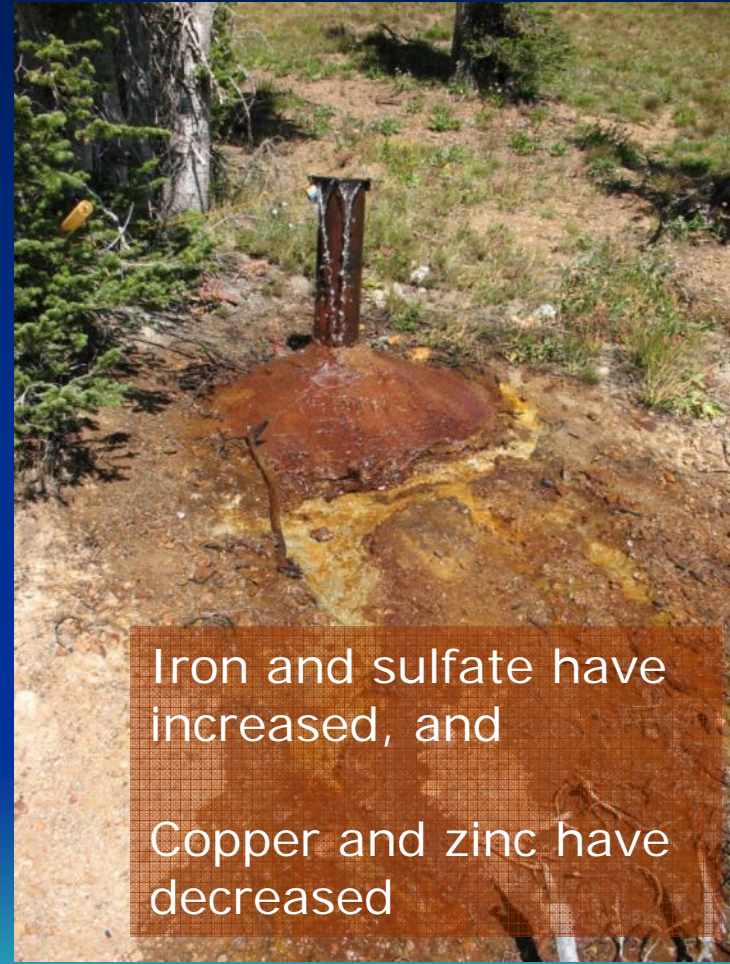
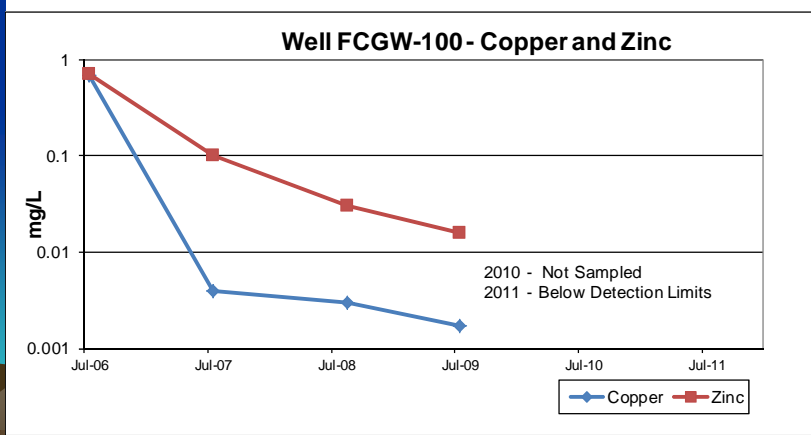
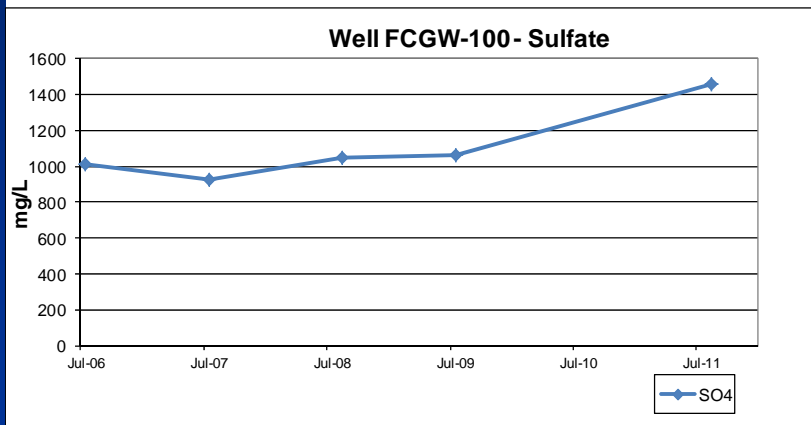
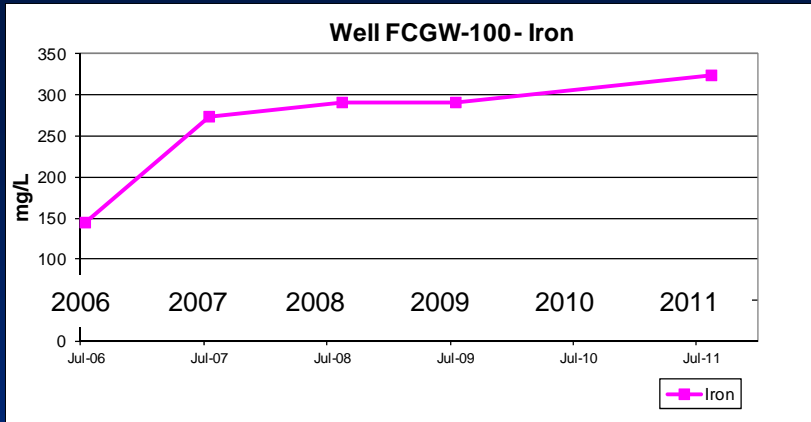


# Fisher Creek – Well FCGW-100



Since monitoring was initiated in 2005, pH and specific conductivity has increased

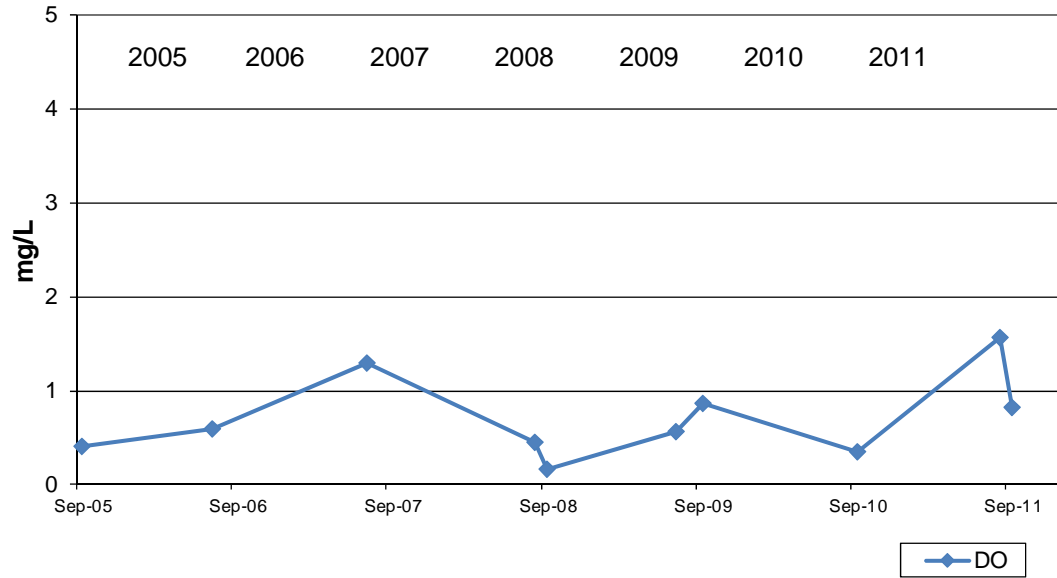
# Fisher Creek Well FCGW-100



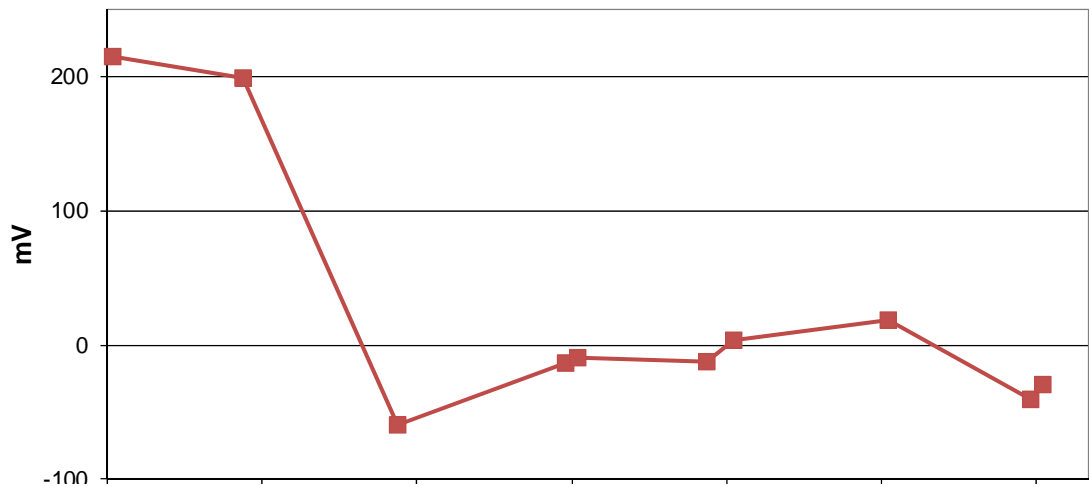
Iron and sulfate have increased, and  
Copper and zinc have decreased

# Fisher Creek – Well FCGW-100 DO and ORP

## Well FCGW-100 - Dissolved Oxygen



## Well FCGW-100 - ORP

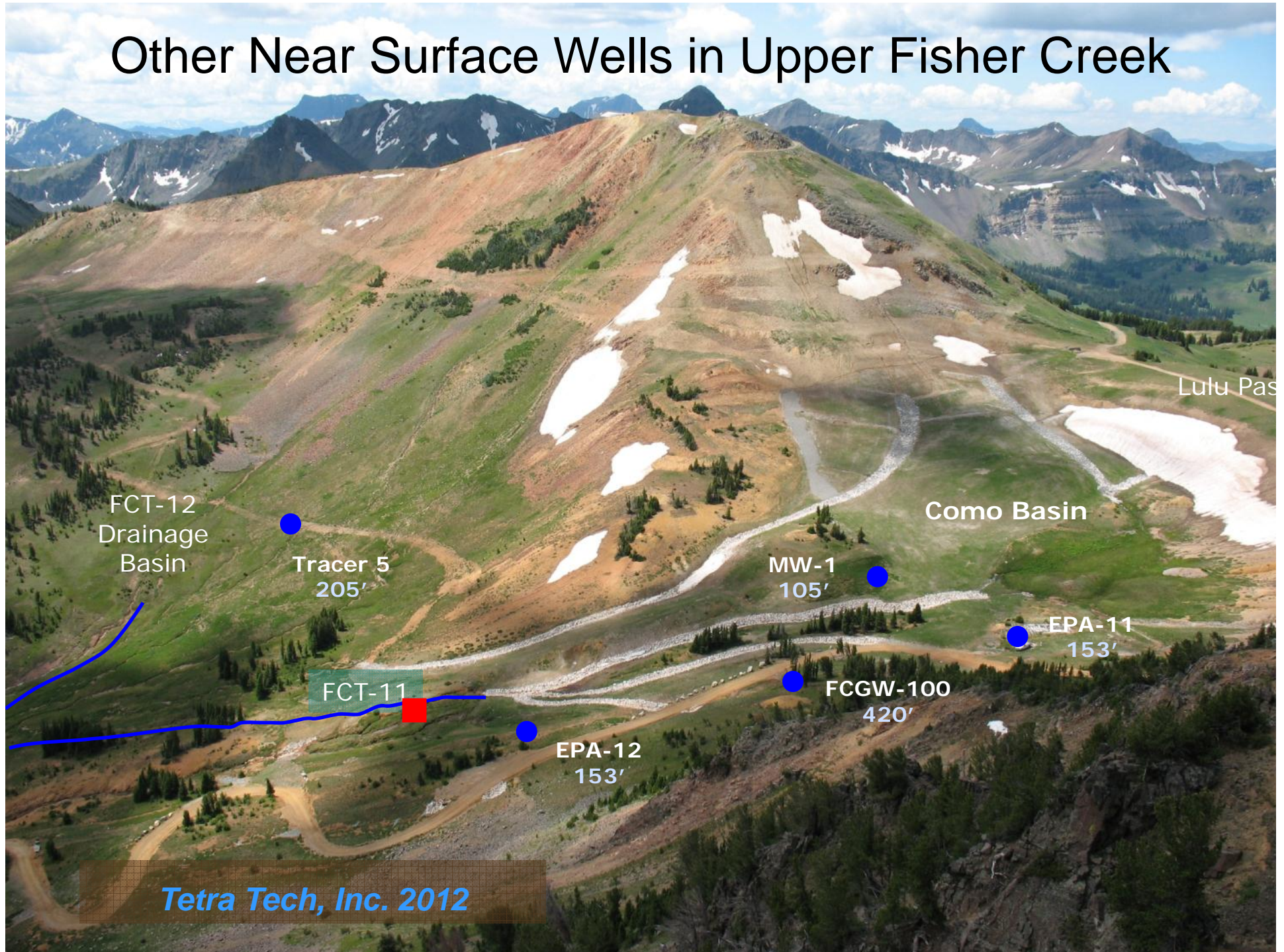


DO low but unchanged

Decrease in ORP

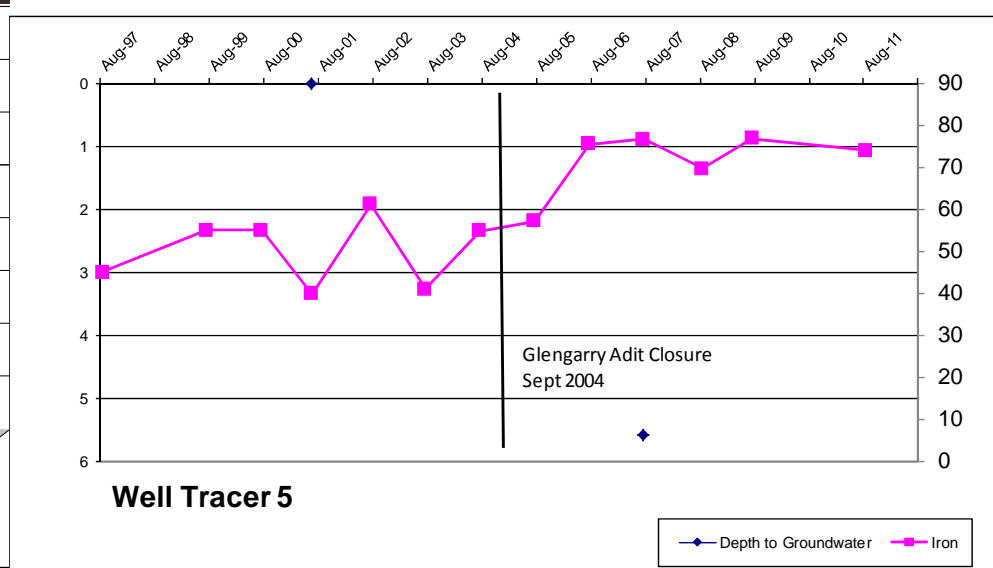
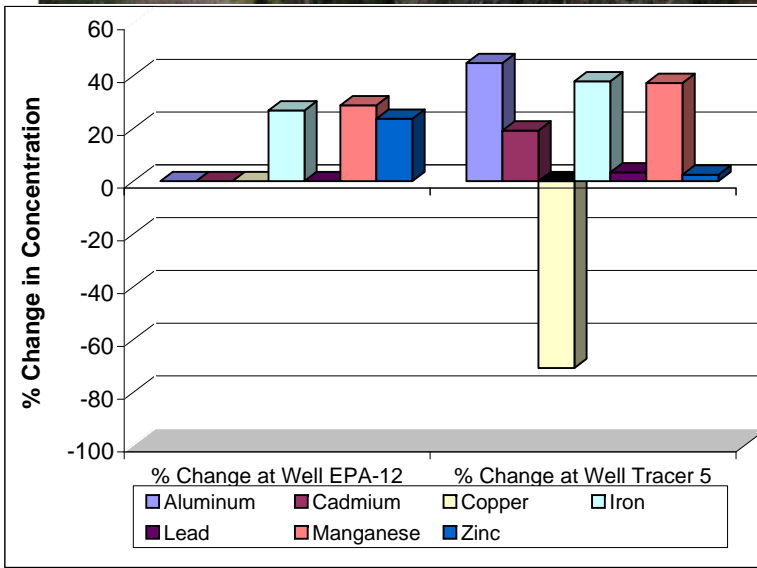
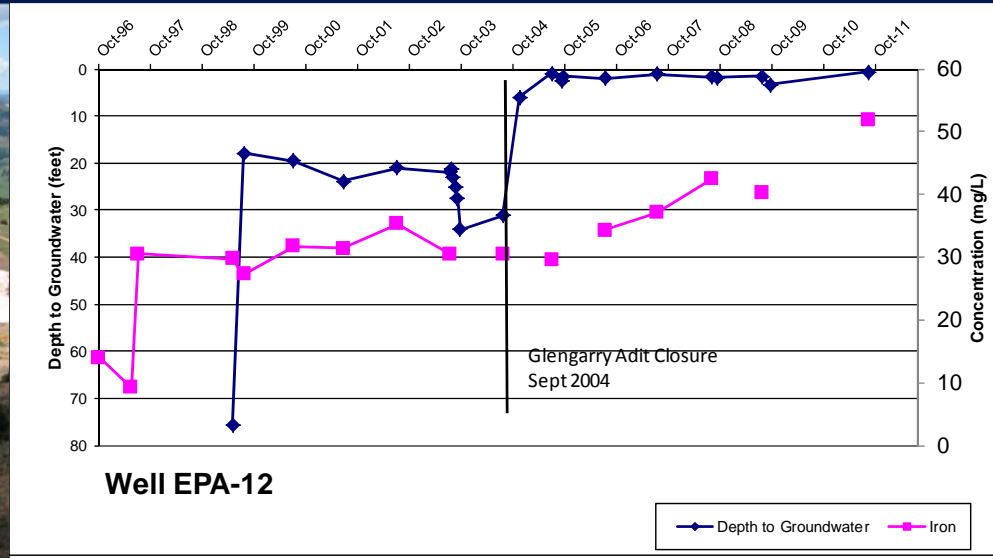


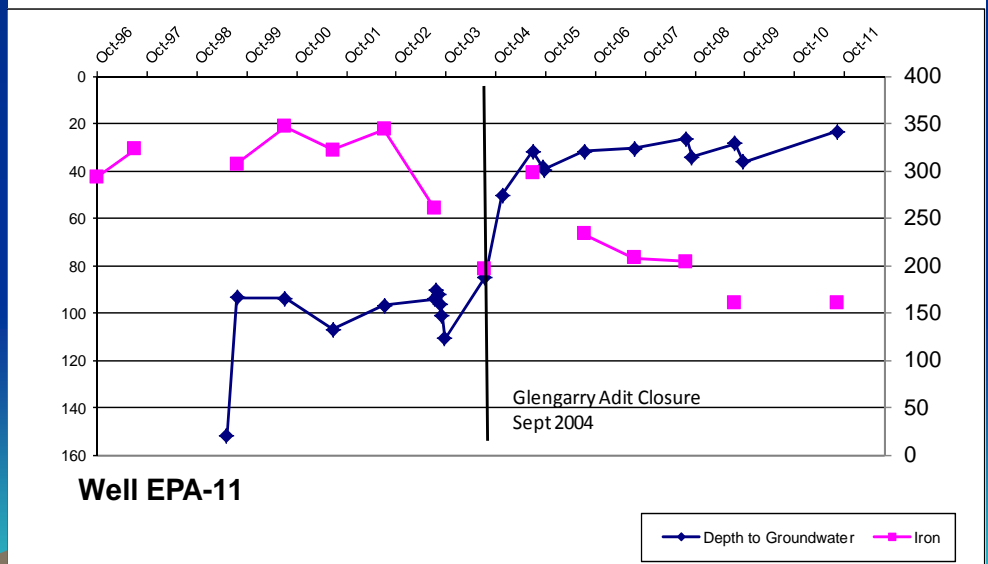
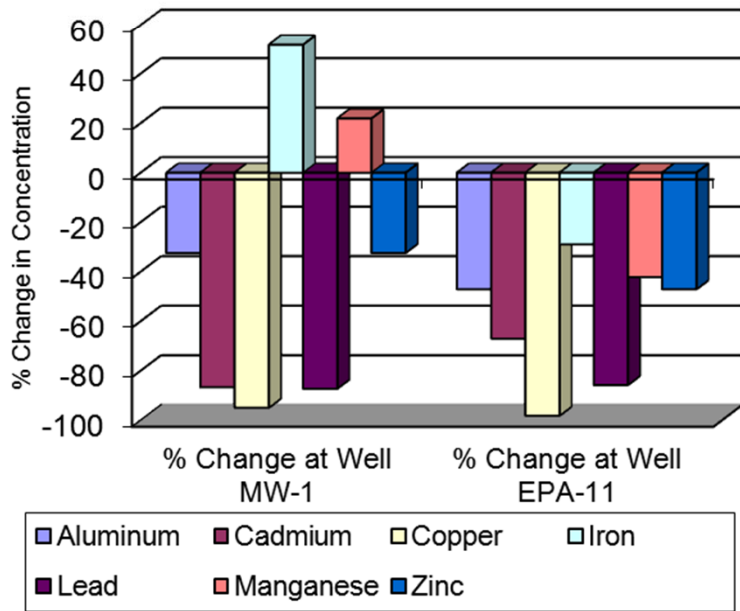
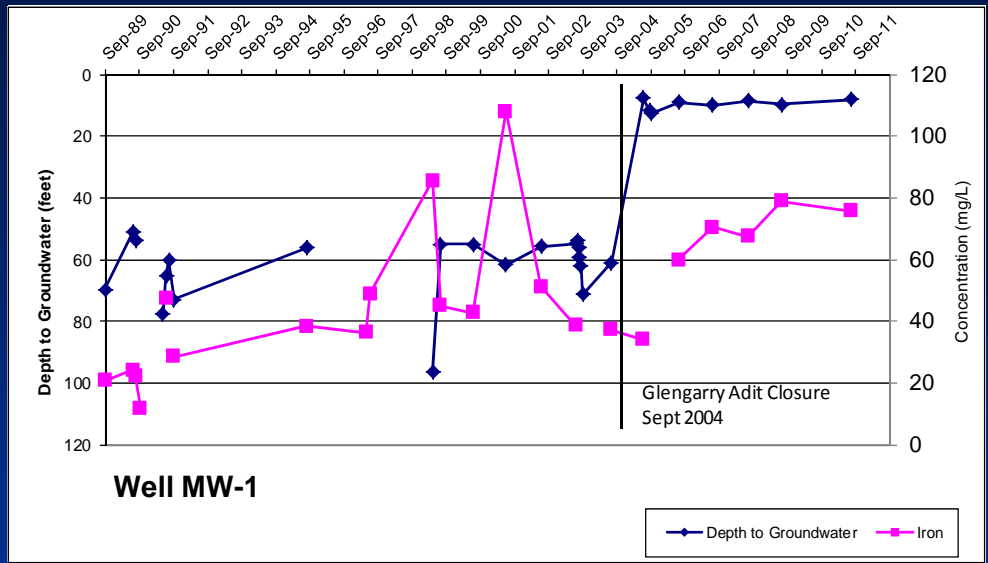
# Other Near Surface Wells in Upper Fisher Creek





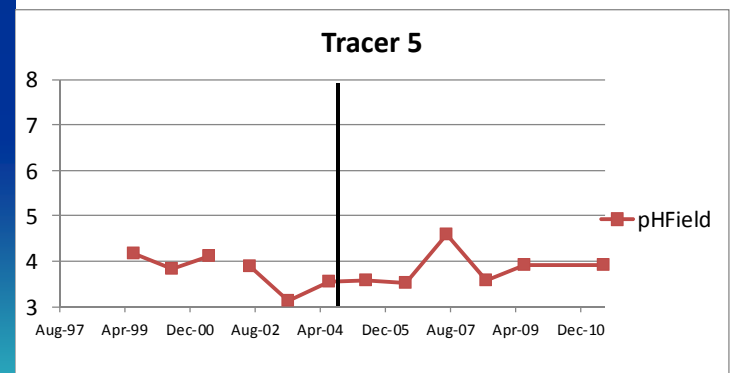
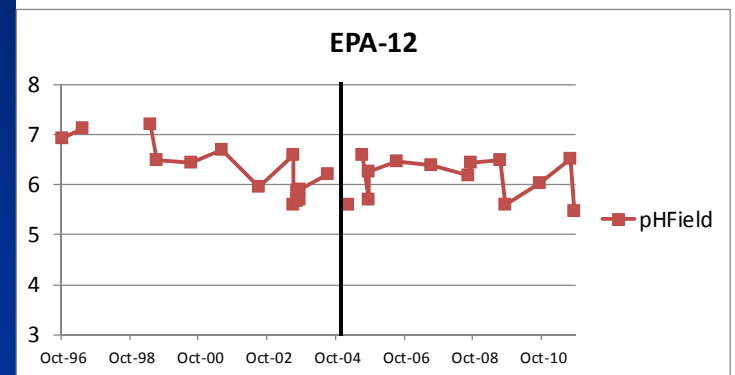
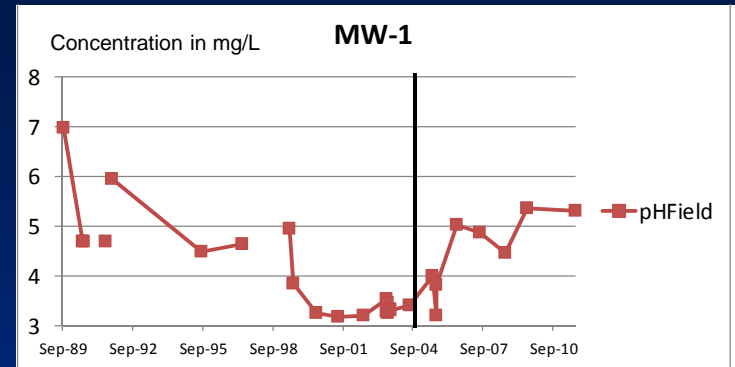
# Fisher Creek - Ground Water



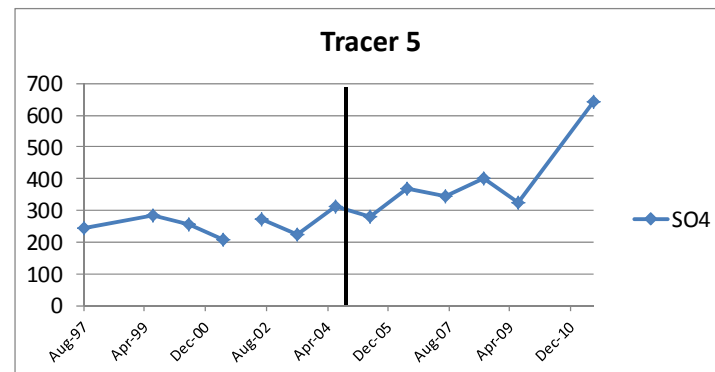
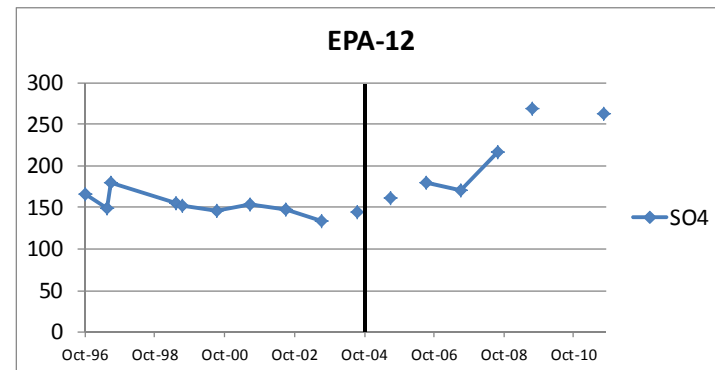
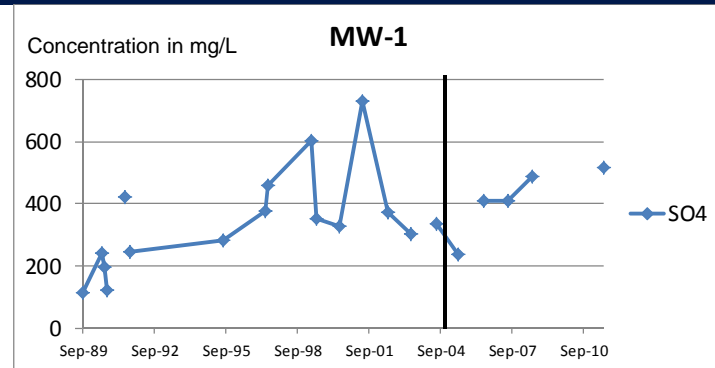




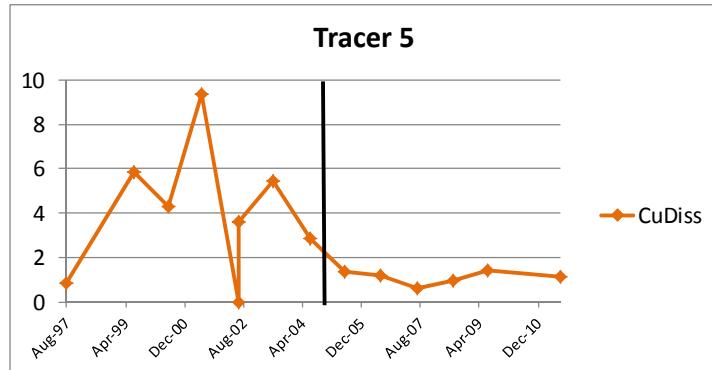
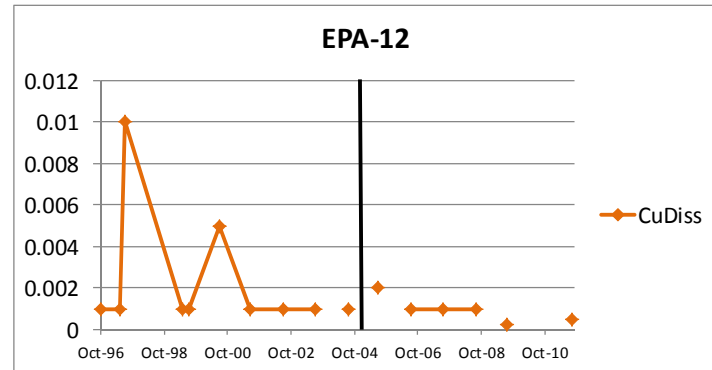
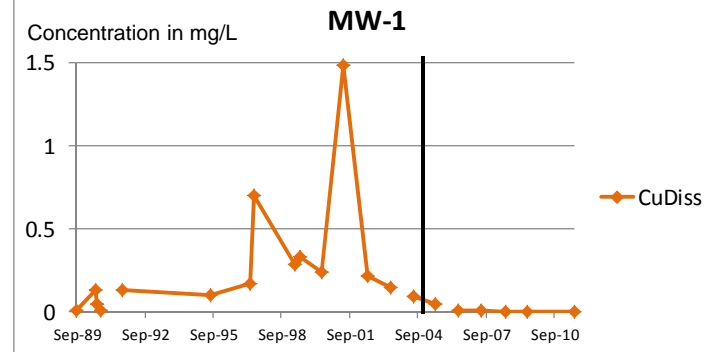
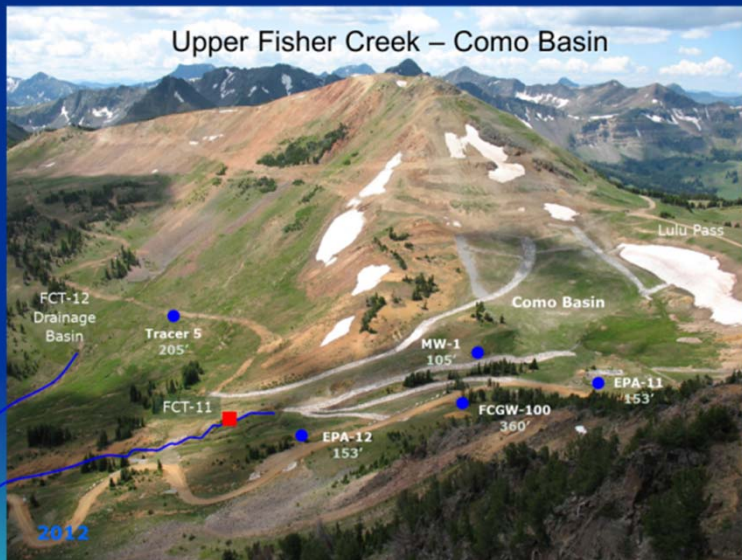
# Shallower Fisher Creek Wells - pH



# Shallower Fisher Creek Wells – SO<sub>4</sub>

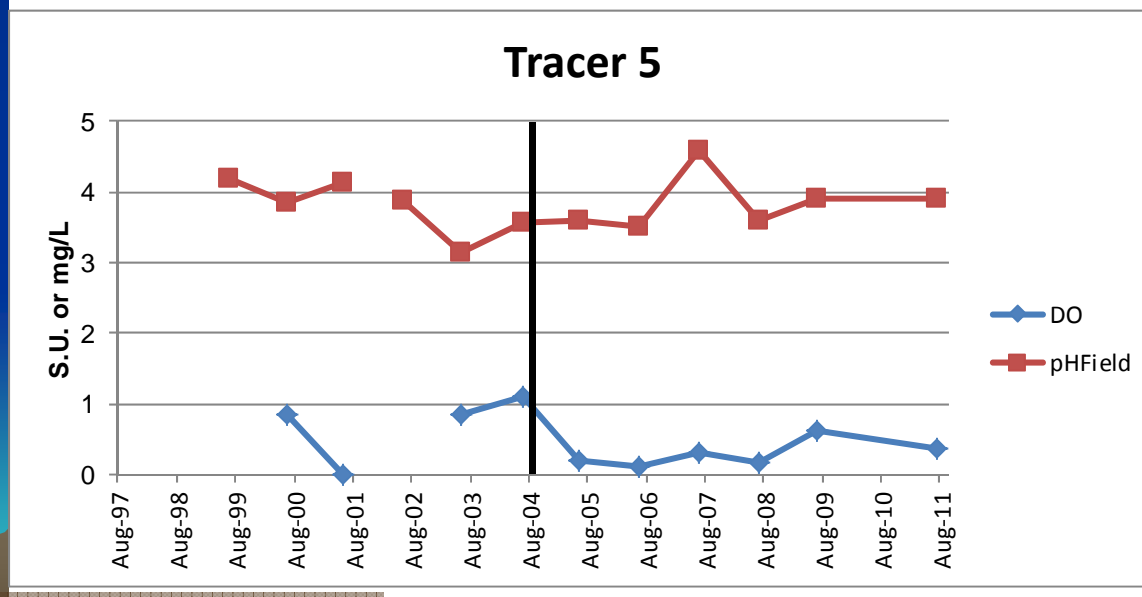
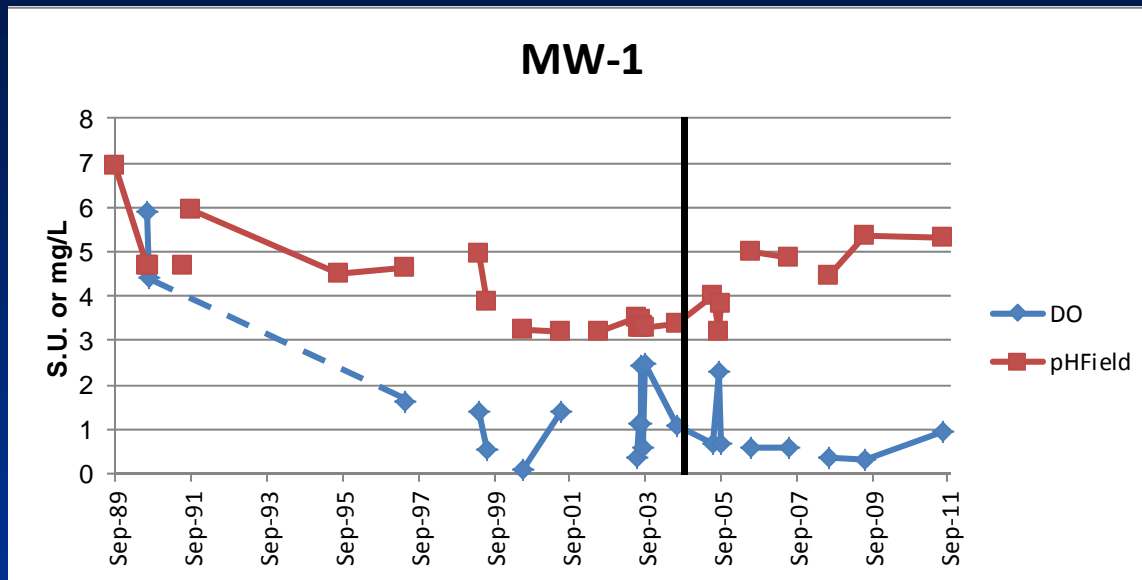


# Shallower Fisher Creek Wells – Cu dissolved

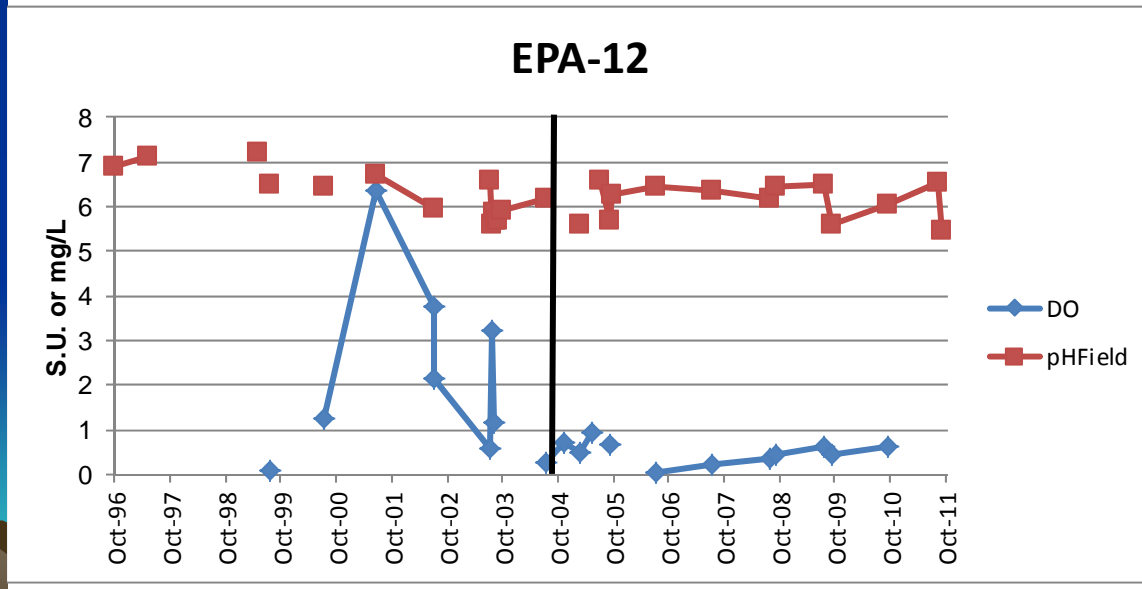
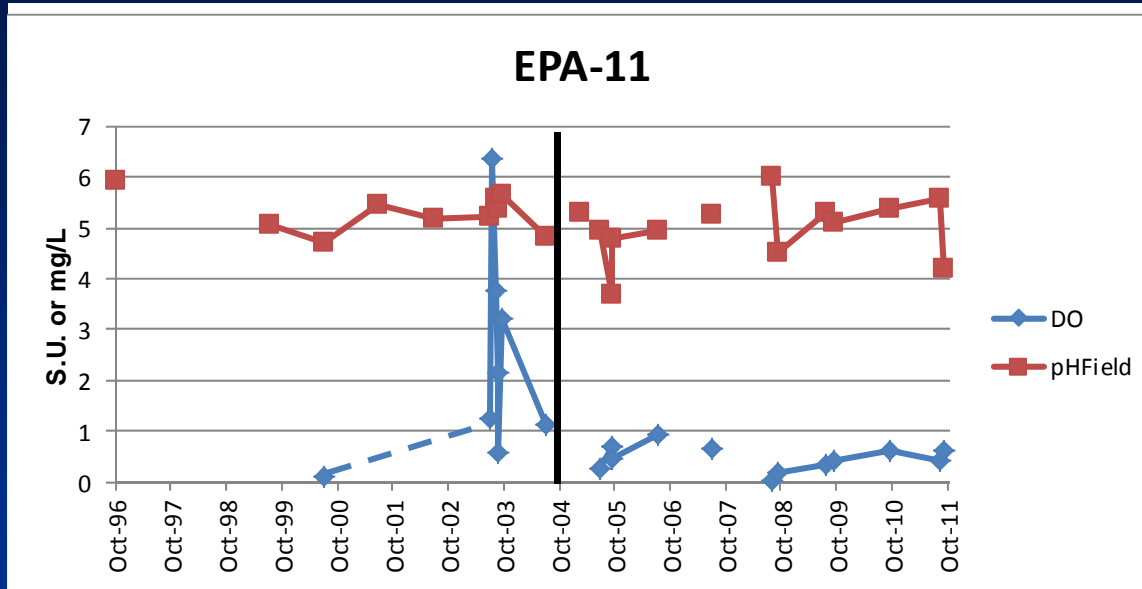




# Fisher Creek - Ground Water



# Fisher Creek - Ground Water



# Observations (and inferred causes) as water levels rise

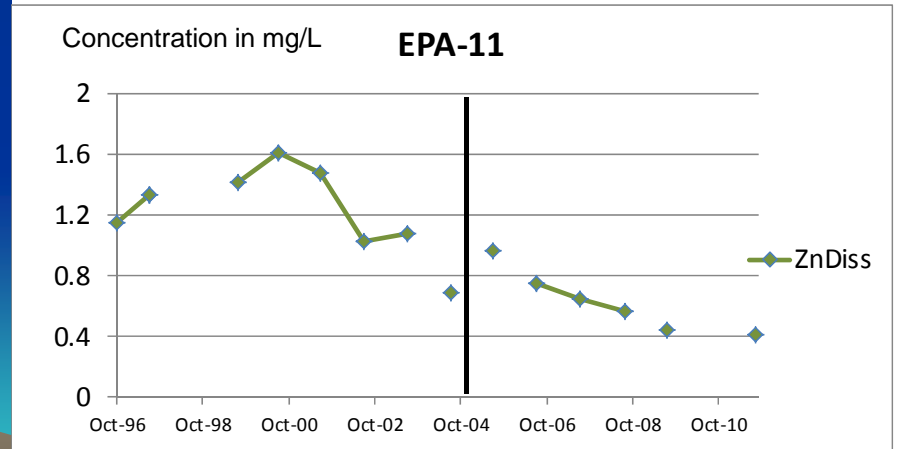
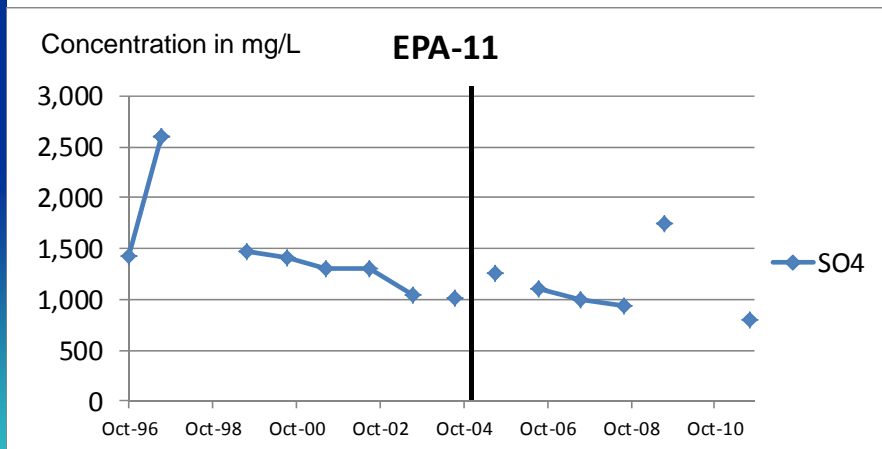
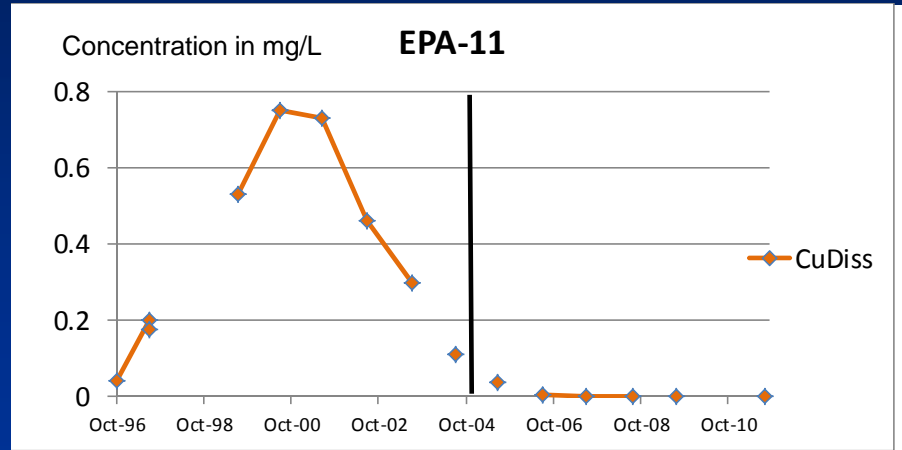
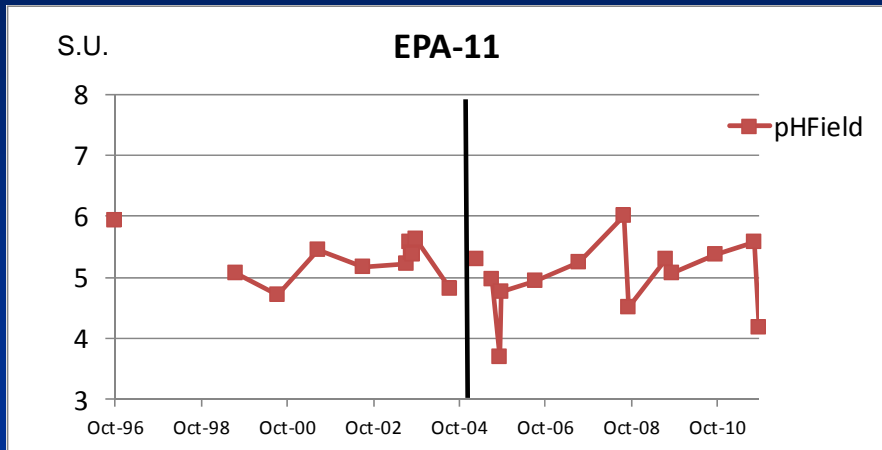
- Oxygen decreases and reduced groundwater conditions are established
  - Rate of oxygen recharge is diminished in saturated zone
  - Oxidation of sulfides consumes much of available oxygen
- pH rises
  - Reduced production of acid by sulfide oxidation
  - Accumulation of CO<sub>2</sub>
  - Dilution with inflow of alkaline GW
- Base metal concentrations decrease
  - Solubility reduced at higher pH
- Fe and SO<sub>4</sub> concentration increase
  - decreased but ongoing oxidation of pyrite
  - Sulfate dissolution of acid by-products
  - Iron reduction
- Results
  - Important improvement in local and regional surface / groundwater quality
  - Additional investigations planned



# Fisher Creek - Ground Water EPA-11

## Decreasing Fe, SO<sub>4</sub>, Metals

## Increasing pH



# Effectiveness of the Hydraulic Adit Plug Closure Method



**Effective**

Reduction in flow >98%

Elimination of point source discharge

**Significant decreases in concentration/loading to surface water**

**Increases in groundwater levels**

Streams ephemeral to perennial

**Important improvement in groundwater quality**

**Relatively high – one time cost**

**Eliminates long-term closures options with high recurring costs  
such as water treatment**

*Tetra Tech, Inc. 2012*





Questions?



**So...  
Where does the  
water go?**

# Flow into Seeps and Springs

Ferricrete Overlying Glacial Till  
(8800 year old wood fragments) (from Furniss, 2003)

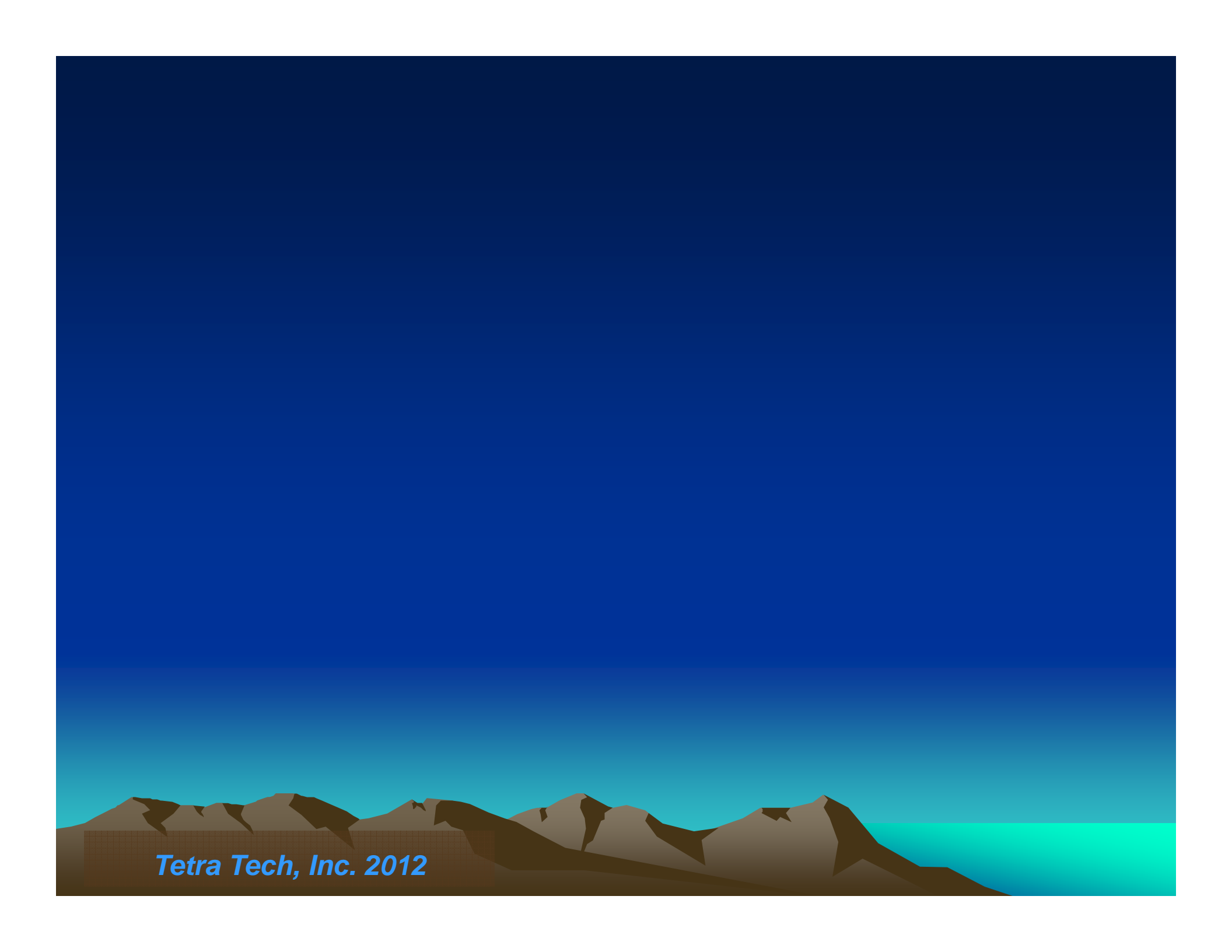






**Any More Questions?**



The image features a stylized landscape. The top portion is a solid dark blue sky. Below this is a horizontal band of teal, representing a horizon or a body of water. At the bottom, there is a range of brown, jagged mountains. The text 'Tetra Tech, Inc. 2012' is positioned in the lower-left corner of the image, overlaid on the mountain range.

*Tetra Tech, Inc. 2012*

# Near Surface Wells in Upper Fisher Creek

